

Consumables

Edition 2020/2021



**Epiroc consumables and wear parts
are the right choice when maximum
output and low lifecycle cost are in
focus of your daily work.**



All Epiroc Customer Centers and their network of business partners offer a wide range of wear parts and consumables. The staff is trained to support with advice and technical assistance to get the right parts for every application.



Increased productivity

Only genuine parts fit exactly to the stresses that an Epiroc product is exposed to in its daily work. And only original parts enable the owner to minimize downtime and to protect the investment. Only a working attachment tool can contribute to productivity of your company. Let it work!



Low lifecycle cost

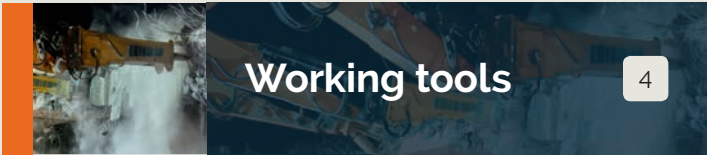
Two thirds of the total cost of a hydraulic breaker is operating cost. The purchase price of a breaker causes only one third of the total lifecycle cost. Why not focusing on the more costly part when it comes to a purchase decision?

A smaller breaker on a smaller carrier with a clever maintenance concept and – of course – reliable and robust consumables: that's the recipe for your success.

Get the best out of your machine:

- low lifecycle cost
- less downtime
- increased productivity
- the right tool for every application

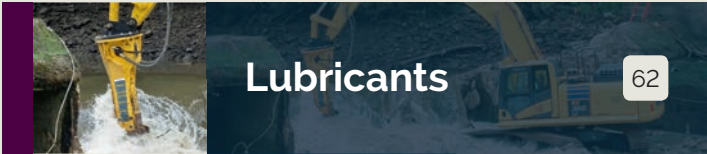
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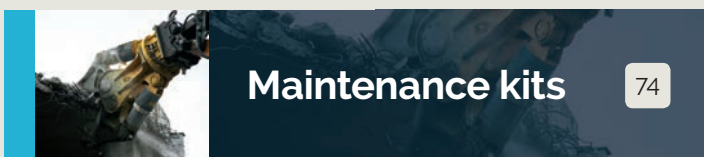
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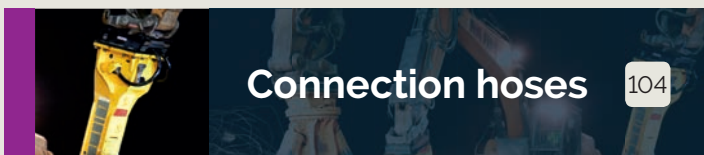
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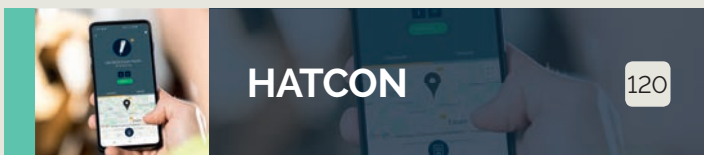
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Working tools

Genuine tools, genuine performance

Partners in performance

Epiroc working tools for hydraulic breakers are high quality, reliable and provide optimal durability. They are the right choice to protect your investment in Epiroc breakers and to contribute to a low life-cycle cost and increased availability.

Every year, our facilities produce thousands of working tools that are manufactured and processed using state-of-the-art machinery and technology to ensure our finished products comply with the highest standards of quality. Our production process begins with the selection of the best alloy, which passes through our special heat treatment and ends with blasting for finishing. The result is a high-end product with the characteristics of hardness and wear resistance that provides maximum durability for tough applications, such as road construction, demolition, trenching, quarrying, tunneling and mining.

Use our working tools for increased productivity and reduced cost of operation.

It's more than just another piece of steel!



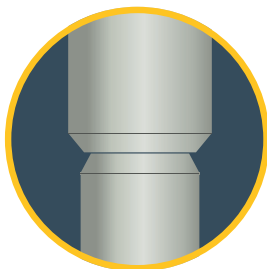
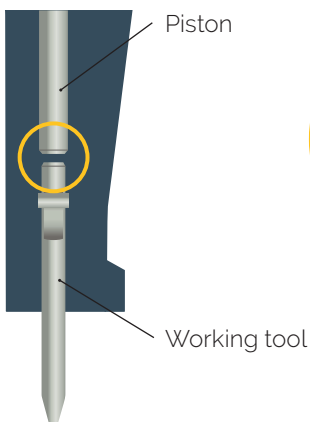
Working tools have three main functions:

- Transfer "all" the impact energy from the piston to the rock, for maximum efficiency
- High wear resistant behavior to keep the running cost of the breaker under control
- Avoid damages on the main components of the hydraulic breaker

The following features empower Epiroc working tools to play its role to perfection:

+ Design

All working tools are manufactured to match Epiroc breakers' design, tolerances and performance. The unique special designed impact surface of the working tool, is impeccably flat (to a degree not visible with naked eye) allowing the piston to hit the working tool on the full surface, transferring the maximum energy transmission to the rock. In addition to this, if the impact surface is not perfectly flat, the piston hits the working tools with very high unevenly distributed energy which may cause serious damage on the piston itself as well as on the lower hammer part and cylinder.



**Perfect flat
impact surface
(not visible
with naked eye)**

Working tool cross section



Alloy with high purity

Epiroc working tools are manufactured from a special alloy with a very high grade of purity. High purity minimizes the risk of tool breakage by reducing weak spots, which could cause cracks. Especially in the cases where the impurities are on/near the surface, the tool is highly prone to fracture.

High purity helps to achieve a deeper hardening of the shell, without altering the technical specification of the material and at the same time, while maintaining the core of the tool soft. Therefore, our tools efficiently withstand the bending stresses and last much longer, because the hardened surface (which gets removed by wearing) is much deeper than in a non-genuine working tool.



Wide variety

Epiroc offers a wide range of working tools. The right tool for the right application enables you to achieve high productivity and lower operational costs.

Hardness ratio between piston and working tool impact surface

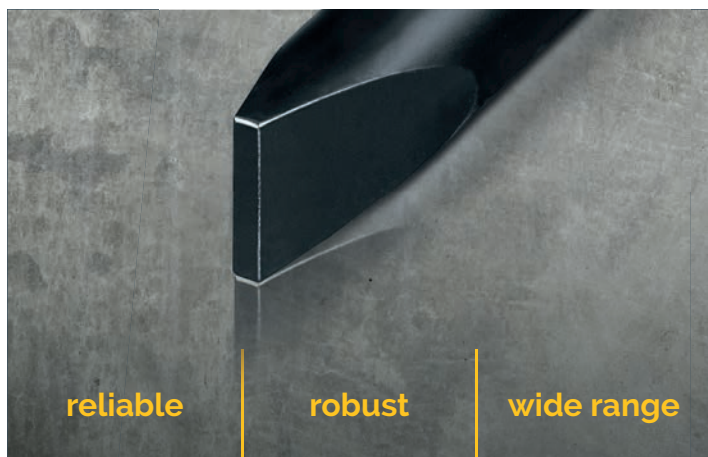
An optimum hardness ratio between the working tool impact surface and the piston is of key importance. In case this ratio is not perfect, either the piston (in case working tools are harder) or the working tools (in case the piston is harder) is highly prone to serious damage.

Consistency

Epiroc working tool quality starts from the selection of the best raw material available, followed by an advanced machining process and state-of-the-art heat treatment, allowing all working tools to have exactly the same properties.

This consistency allows us to predict performance and durability when an Epiroc working tool is replaced with a new one. Furthermore, our customers can be sure that once an Epiroc working tool passes through our strict quality control, there will be consistency within a particular batch.





ClassicLine

Tool for every application

Epiroc ClassicLine tools are the standard choice for all kinds of applications, with an excellent ratio of percussive performance to weight.

Dimensions, material properties and tip geometry of ClassicLine working tools have a major impact on reliability, wear behaviour, performance and productivity. In addition, a wide portfolio of tip shapes allows you choose the optimal tool for each application.

ClassicLine is made of a special alloy that has been optimized for hydraulic breaker applications. An advanced heat treatment process and a strict quality control result in maximum durability of all working tools.



ProLine

“Pro” tool for tough jobs

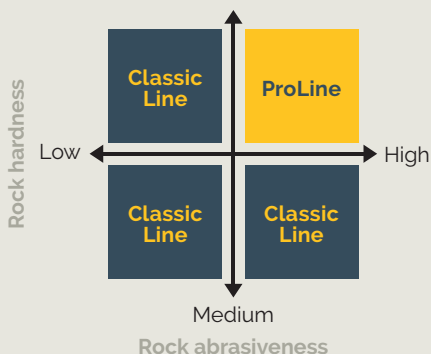
ProLine is the new state-of-the-art portfolio of working tools for Epiroc breakers. All the benefits from Classic-Line are enhanced in ProLine to achieve high productivity under the most demanding conditions.

An exceptional combination of raw material with high nickel content and a special hardening process empower the tools to resist high external forces and wear, particularly under hard and abrasive rock conditions.

Moreover, a specially designed tip helps to flush out dust from the impact area, enabling faster reposition of the tool and reduction of loose rock in the impact area. As a result, ProLine tools achieve excellent penetration and increased lifetime.

The correct application of Epiroc working tools can make you more productive on the job.

This graph provides information to help you to choose the correct line.



Recommendation

Material	Use	Specifications	Tool type
Concrete	Thin and thick floors, walls	Reinforced	Chisel
		Non-reinforced	Moil point
	Foundations	Reinforced	Chisel
		Non-reinforced	Moil point
	Blocks, columns, support	Reinforced	Chisel
	Recycling	–	Blunt tool
Sedimentary rock (limestone, sandstone, graywacke, calcareous sediment)	Trenching, foundation work, primary quarry breaking	Heavily fissured	Chisel
		Lightly fissured	Moil point
		Monolithic	Splitting tool
		Monolithic	Moil point
	Breaking oversizes	–	Blunt tool
Crystalline/magmatic rock (magma, greenstone, gabbro, granite...)	Trenching, foundation work, primary quarry breaking	Heavily fissured	Chisel
		Lightly fissured	Blunt tool
		Monolithic	Blunt tool
	Breaking oversizes	–	Blunt tool
Asphalt	Road surfaces, transport routes	Soft structures	Chisel/wide chisel/asphalt cutter
Soil	Frozen ground	–	Chisel/wide chisel/asphalt cutter

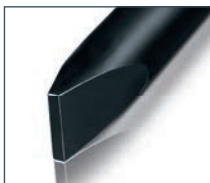
ClassicLine



ClassicLine
moil point conical



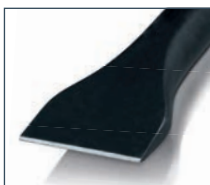
ClassicLine
moil point
pyramidal



ClassicLine
flat chisel



ClassicLine
blunt tool



ClassicLine
wide chisel



ClassicLine
asphalt cutter

More
variants
available!

¹ only HB 10000

ProLine



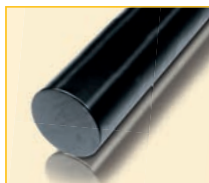
ProLine
splitting tool¹



ProLine
flat chisel

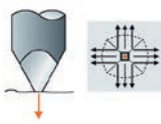
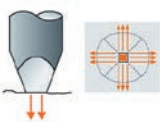


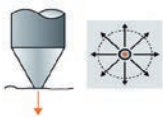
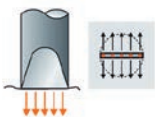
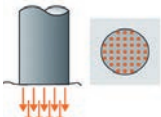
ProLine
moil point



ProLine
blunt tool

Overview

Tool type	Moil point pyramidal	Splitting tool
Working principle	 The diagram shows a 3D view of a pyramidal tool tip with a single orange arrow pointing downwards, indicating a single-point impact. To the right is a 2D schematic showing a central square with eight arrows pointing outwards in the cardinal and diagonal directions, representing the radial cracking pattern.	 The diagram shows a 3D view of a pyramidal tool tip with two orange arrows pointing downwards, indicating a double-point impact. To the right is a 2D schematic showing a central square with eight arrows pointing outwards, similar to the Moil tool but with a slightly different radial pattern.
Key properties	Minor torsion effect Good penetration Wedge effect in four directions (best in tools with big diameter)	Minor torsion effect Good penetration Wedge effect in four directions (best in tools with big diameter)
Use in concrete	Non reinforced concrete	Non reinforced concrete
Use in sedimentary rock	Primary breaking in lightly fissured or monolithic rock	Primary breaking in lightly fissured or monolithic rock
Use in metamorphic/igneous rock	-	-

Moil point conical	Chisel	Blunt tool
		
No torsion effect Good penetration Wedge effect in all directions (best in tools with small diameter)	Strong torsion effect Good penetration Optimum wedge effect in two directions	Optimum energy transmission No torsion effect No penetration No wedge effect
Non reinforced concrete	Reinforced concrete	Recycling (steel rebar separation)
Primary breaking in lightly fissured or monolithic rock	Primary breaking in heavily fissured rock	Secondary breaking (breaking oversizes)
–	Primary breaking in heavily fissured rock	Primary breaking in lightly fissured or monolithic rock as well as secondary breaking (breaking oversizes)

SB Series

SB 52

Ø 40 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	500 mm	3363 1202 57
Chisel (XProfile)	ProLine	500 mm	3363 1202 58
Moil point (conical)	ClassicLine	420 mm	3083 3409 18
Chisel (cross)	ClassicLine	420 mm	3083 3409 19
Wide chisel (cross)	ClassicLine	420 mm	3083 3409 20
Wide chisel (parallel)	ClassicLine	420 mm	3083 3409 21
Asphalt cutter (cross)	ClassicLine	420 mm	3083 3409 22
Asphalt cutter (parallel)	ClassicLine	420 mm	3083 3409 23

	Product Line	Specifications	Part number
Shaft	ClassicLine	Total length 420 mm	3315 3699 01
Tamping pad (square)	ClassicLine	200 × 200 mm	3315 3706 00
Post driver pad (circular)	ClassicLine	Inner diameter 100 mm	3315 3714 00
Pile driver pad (circular)	ClassicLine	Diameter 50 mm	3315 3721 00
Bushing pad (circular)	ClassicLine	Diameter 90 mm	3315 3728 00



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	550 mm	3363 1202 59
Chisel (XProfile)	ProLine	550 mm	3363 1202 60
Moil point (conical)	ClassicLine	465 mm	3083 3424 10
Chisel (cross)	ClassicLine	465 mm	3083 3424 11
Blunt tool	ClassicLine	465 mm	3083 3424 12
Wide chisel (cross)	ClassicLine	520 mm	3083 3409 10
Wide chisel (parallel)	ClassicLine	520 mm	3083 3409 11
Asphalt cutter (cross)	ClassicLine	480 mm	3083 3409 12
Asphalt cutter (parallel)	ClassicLine	480 mm	3083 3409 13
	Product Line	Specifications	Part number
Shaft	ClassicLine	Total length 465 mm	3315 3700 01
Tamping pad (square)	ClassicLine	200 × 200 mm	3315 3706 00
Post driver pad (circular)	ClassicLine	Inner diameter 100 mm	3315 3714 00
Pile driver pad (circular)	ClassicLine	Diameter 50 mm	3315 3721 00
Bushing pad (circular)	ClassicLine	Diameter 90 mm	3315 3728 00

SB Series

SB 152 | SBU 160

Ø 50 mm



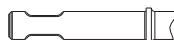
Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	750 mm	3363 1202 61
Chisel (XProfile)	ProLine	750 mm	3363 1202 62
Moil point (conical)	ClassicLine	540 mm	3083 3424 13
Chisel (cross)	ClassicLine	540 mm	3083 3424 15
Blunt tool	ClassicLine	540 mm	3083 3424 14
Wide chisel (cross)	ClassicLine	480 mm	3083 3171 00
Wide chisel (parallel)	ClassicLine	480 mm	3083 3172 00
Asphalt cutter (cross)	ClassicLine	490 mm	3083 3173 00
Asphalt cutter (parallel)	ClassicLine	490 mm	3083 3174 00

	Product Line	Specifications	Part number
Shaft	ClassicLine	Total length 540 mm	3315 3701 01
Tamping pad (square)	ClassicLine	200 × 200 mm	3315 3706 00
Post driver pad (circular)	ClassicLine	Inner diameter 100 mm	3315 3714 00
Pile driver pad (circular)	ClassicLine	Diameter 50 mm	3315 3721 00
Bushing pad (circular)	ClassicLine	Diameter 90 mm	3315 3728 00



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	900 mm	3363 1202 63
Chisel (XProfile)	ProLine	900 mm	3363 1202 64
Moil point (conical)	ClassicLine	630 mm	3083 3162 06
Chisel (cross)	ClassicLine	630 mm	3083 3161 05
Blunt tool	ClassicLine	630 mm	3083 3411 05
Wide chisel (cross)	ClassicLine	650 mm	3083 3163 00
Wide chisel (parallel)	ClassicLine	650 mm	3083 3167 00
Asphalt cutter (cross)	ClassicLine	650 mm	3083 3409 46
Asphalt cutter (parallel)	ClassicLine	650 mm	3083 3409 47

	Product Line	Specifications	Part number
Shaft	ClassicLine	Total length 630 mm	3315 3702 05
Tamping pad (square)	ClassicLine	300 × 300 mm	3315 3709 00
Post driver pad (circular)	ClassicLine	Inner diameter 150 mm	3315 3717 00
Pile driver pad (circular)	ClassicLine	Diameter 100 mm	3315 3723 00
Bushing pad (circular)	ClassicLine	Diameter 130 mm	3315 3730 00



Tool type – tunnel version	Product Line	Total length	Part number
Moil point	ClassicLine	680 mm	3083 3424 76
Chisel (cross)	ClassicLine	680 mm	3083 3424 77
Blunt tool	ClassicLine	680 mm	3083 3424 73

SB Series

SB 302/SBU 340

Ø 80 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.000 mm	3363 1202 65
Chisel (XProfile)	ProLine	1.000 mm	3363 1202 66
Moil point (conical)	ClassicLine	760 mm	3083 3191 06
Chisel (cross)	ClassicLine	760 mm	3083 3192 05
Blunt tool	ClassicLine	760 mm	3083 3195 06
Wide chisel (cross)	ClassicLine	770 mm	3083 3193 00
Wide chisel (parallel)	ClassicLine	770 mm	3083 3194 00
Asphalt cutter (cross)	ClassicLine	720 mm	3083 3409 44
Asphalt cutter (parallel)	ClassicLine	720 mm	3083 3409 45

	Product Line	Specifications	Part number
Shaft	ClassicLine	Total length 760 mm	3315 3703 05
Tamping pad (square)	ClassicLine	300 × 300 mm	3315 3709 00
Post driver pad (circular)	ClassicLine	Inner diameter 150 mm	3315 3717 00
Pile driver pad (circular)	ClassicLine	Diameter 100 mm	3315 3723 00
Bushing pad (circular)	ClassicLine	Diameter 130 mm	3315 3730 00



Tool type – tunnel version	Product Line	Total length	Part number
Moil point	ClassicLine	810 mm	3083 3195 11
Chisel (cross)	ClassicLine	810 mm	3083 1195 12
Blunt tool	ClassicLine	810 mm	3083 3195 10

SB 452

Ø 95 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1200 mm	3363 1202 67
Chisel (XProfile)	ProLine	1200 mm	3363 1202 68
Moil point (conical)	ClassicLine	840 mm	3083 3177 00
Chisel (cross)	ClassicLine	840 mm	3083 3178 00
Blunt tool	ClassicLine	840 mm	3083 3188 00
Wide chisel (cross)	ClassicLine	800 mm	3083 3179 00
Wide chisel (parallel)	ClassicLine	800 mm	3083 3409 36
Asphalt cutter (cross)	ClassicLine	850 mm	3083 3198 01
Asphalt cutter (parallel)	ClassicLine	850 mm	3083 3198 00

	Product Line	Specifications	Part number
Shaft	ClassicLine	Total length 840 mm	3315 3704 05
Tamping pad (square)	ClassicLine	400 × 400 mm	3315 3712 00
Post driver pad (circular)	ClassicLine	Inner diameter 200 mm	3315 3720 00
Pile driver pad (circular)	ClassicLine	Diameter 150 mm	3315 3726 00
Bushing pad (circular)	ClassicLine	Diameter 190 mm	3315 3732 00



Tool type – tunnel version	Product Line	Total length	Part number
Moil point	ClassicLine	890 mm	3083 3406 03
Chisel (cross)	ClassicLine	890 mm	3083 3406 04
Blunt tool	ClassicLine	890 mm	3083 3406 02

SB Series

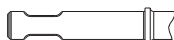
SB 552

Ø 100 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1200 mm	3363 1202 69
Chisel (XProfile)	ProLine	1200 mm	3363 1202 70
Moil point (pyramidal)	ClassicLine	920 mm	3083 3409 15
Chisel (cross)	ClassicLine	920 mm	3083 3409 16
Blunt tool	ClassicLine	920 mm	3083 3409 17
Wide chisel (cross)	ClassicLine	800 mm	3083 3409 24
Wide chisel (parallel)	ClassicLine	800 mm	3083 3409 25
Asphalt cutter (cross)	ClassicLine	850 mm	3083 3409 42
Asphalt cutter (parallel)	ClassicLine	850 mm	3083 3409 43

	Product Line	Specifications	Part number
Shaft	ClassicLine	Total length 920 mm	3315 3705 05
Tamping pad (square)	ClassicLine	400 × 400 mm	3315 3712 00
Post driver pad (circular)	ClassicLine	Inner diameter 200 mm	3315 3720 00
Pile driver pad (circular)	ClassicLine	Diameter 150 mm	3315 3726 00
Bushing pad (circular)	ClassicLine	Diameter 190 mm	3315 3732 00



Tool type – tunnel version	Product Line	Total length	Part number
Moil point	ClassicLine	970 mm	3083 3424 78
Chisel (cross)	ClassicLine	970 mm	3083 3424 79
Blunt tool	ClassicLine	970 mm	3083 3424 74

SB 702

Ø 105 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1100 mm	3363 1202 71
Chisel (XProfile)	ProLine	1100 mm	3363 1202 72
Moil point (pyramidal)	ClassicLine	950 mm	3083 3424 17
Chisel (cross)	ClassicLine	950 mm	3083 3424 18
Blunt tool	ClassicLine	950 mm	3083 3424 16
Wide chisel (cross)	ClassicLine	850 mm	3083 3409 59
Wide chisel (parallel)	ClassicLine	850 mm	3083 3409 60
	Product Line	Specifications	Part number
Shaft	ClassicLine	Total length 950 mm	3083 3424 19
Tamping pad (square)	ClassicLine	400 × 400 mm	3315 3712 00
Post driver pad (circular)	ClassicLine	Inner diameter 200 mm	3315 3720 00
Pile driver pad (circular)	ClassicLine	Diameter 150 mm	3315 3726 00
Bushing pad (circular)	ClassicLine	Diameter 190 mm	3315 3732 00

SB 1102

Ø 120 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1150 mm	3363 1183 28
Chisel (XProfile)	ProLine	1150 mm	3363 1183 34
Blunt tool	ProLine	1150 mm	3363 1031 57
Moil point (pyramidal)	ClassicLine	1080 mm	3363 1196 55
Chisel (cross)	ClassicLine	1080 mm	3363 1196 56
Chisel (parallel)	ClassicLine	1080 mm	3363 1196 57
Blunt tool	ClassicLine	1080 mm	3363 1196 58

MB Series

MB 750

Ø 100 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.000 mm	3363 1183 37
Chisel (XProfile)	ProLine	1.000 mm	3363 1183 42
Blunt tool	ProLine	1.000 mm	3363 1034 82
Moil point (pyramidal)	ClassicLine	920 mm	3363 1196 34
Chisel (cross)	ClassicLine	920 mm	3363 1196 35
Chisel (parallel)	ClassicLine	920 mm	3363 1196 36
Blunt tool	ClassicLine	920 mm	3363 1196 37

MB 1000

Ø 110 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.100 mm	3363 1183 20
Chisel (XProfile)	ProLine	1.100 mm	3363 1183 21
Blunt tool	ProLine	1.100 mm	3363 0840 81
Moil point (pyramidal)	ClassicLine	1.040 mm	3363 1196 45
Chisel (cross)	ClassicLine	1.040 mm	3363 1196 46
Chisel (parallel)	ClassicLine	1.040 mm	3363 1196 47
Blunt tool	ClassicLine	1.040 mm	3363 1196 48

MB 1200

Ø 120 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.150 mm	3363 1183 28
Chisel (XProfile)	ProLine	1.150 mm	3363 1183 34
Blunt tool	ProLine	1.150 mm	3363 1031 57
Moil point (pyramidal)	ClassicLine	1.080 mm	3363 1196 55
Chisel (cross)	ClassicLine	1.080 mm	3363 1196 56
Chisel (parallel)	ClassicLine	1.080 mm	3363 1196 57
Blunt tool	ClassicLine	1.080 mm	3363 1196 58

MB 1500

Ø 135 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.175 mm	3363 1183 51
Chisel (XProfile)	ProLine	1.175 mm	3363 1183 54
Blunt tool	ProLine	1.175 mm	3363 1043 53
Moil point (pyramidal)	ClassicLine	1.125 mm	3363 1196 65
Chisel (cross)	ClassicLine	1.125 mm	3363 1196 66
Chisel (parallel)	ClassicLine	1.125 mm	3363 1196 67
Blunt tool	ClassicLine	1.125 mm	3363 1196 68

MB Series

MB 1650

Ø 140 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.200 mm	3363 1183 56
Chisel (XProfile)	ProLine	1.200 mm	3363 1183 58
Blunt tool	ProLine	1.200 mm	3363 1043 41
Moil point (pyramidal)	ClassicLine	1.150 mm	3363 1196 75
Chisel (cross)	ClassicLine	1.150 mm	3363 1196 76
Chisel (parallel)	ClassicLine	1.150 mm	3363 1196 77
Blunt tool	ClassicLine	1.150 mm	3363 1196 78



HB Series

HB 2000

Ø 145 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1,230 mm	3363 1183 60
Chisel (XProfile)	ProLine	1,230 mm	3363 1183 61
Blunt tool	ProLine	1,230 mm	3363 1092 49
Moil point (pyramidal)	ClassicLine	1,200 mm	3363 1195 99
Chisel (cross)	ClassicLine	1,200 mm	3363 1196 00
Chisel (parallel)	ClassicLine	1,200 mm	3363 1196 01
Blunt tool	ClassicLine	1,200 mm	3363 1196 02

HB 2500

Ø 155 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1,350 mm	3363 1183 62
Chisel (XProfile)	ProLine	1,350 mm	3363 1183 63
Blunt tool	ProLine	1,350 mm	3363 0977 63
Moil point (pyramidal)	ClassicLine	1,310 mm	3363 1196 15
Chisel (cross)	ClassicLine	1,310 mm	3363 1196 16
Chisel (parallel)	ClassicLine	1,310 mm	3363 1196 17
Blunt tool	ClassicLine	1,310 mm	3363 1196 18

HB Series

HB 3100

Ø 165 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.450 mm	3363 1183 69
Chisel (XProfile)	ProLine	1.450 mm	3363 1183 71
Blunt tool	ProLine	1.450 mm	3363 0918 02
Moil point (pyramidal)	ClassicLine	1.380 mm	3363 1195 11
Chisel (cross)	ClassicLine	1.380 mm	3363 1195 12
Chisel (parallel)	ClassicLine	1.380 mm	3363 1195 13
Blunt tool	ClassicLine	1.380 mm	3363 1195 14

HB 3600

Ø 170 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.500 mm	3363 1183 57
Chisel (XProfile)	ProLine	1.500 mm	3363 1183 59
Blunt tool	ProLine	1.500 mm	3363 1045 61
Moil point (pyramidal)	ClassicLine	1.430 mm	3363 1195 23
Chisel (cross)	ClassicLine	1.430 mm	3363 1195 24
Chisel (parallel)	ClassicLine	1.430 mm	3363 1195 25
Blunt tool	ClassicLine	1.430 mm	3363 1195 26

HB 4100

Ø 180 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.600 mm	3363 1183 53
Chisel (XProfile)	ProLine	1.600 mm	3363 1183 55
Blunt tool	ProLine	1.600 mm	3363 0944 55
Moil point (pyramidal)	ClassicLine	1.530 mm	3363 1195 33
Chisel (cross)	ClassicLine	1.530 mm	3363 1195 34
Chisel (parallel)	ClassicLine	1.530 mm	3363 1195 35
Blunt tool	ClassicLine	1.530 mm	3363 1195 36

HB 4700

Ø 190 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.650 mm	3363 1183 50
Chisel (XProfile)	ProLine	1.650 mm	3363 1183 52
Blunt tool	ProLine	1.650 mm	3363 1050 59
Moil point (pyramidal)	ClassicLine	1.580 mm	3363 1195 43
Chisel (cross)	ClassicLine	1.580 mm	3363 1195 44
Chisel (parallel)	ClassicLine	1.580 mm	3363 1195 45
Blunt tool	ClassicLine	1.580 mm	3363 1195 46

HB Series

HB 5800

Ø 200 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.700 mm	3363 1183 35
Chisel (XProfile)	ProLine	1.700 mm	3363 1183 36
Blunt tool	ProLine	1.700 mm	3363 0914 22
Moil point (pyramidal)	ClassicLine	1.650 mm	3363 1195 53
Chisel (cross)	ClassicLine	1.650 mm	3363 1195 54
Chisel (parallel)	ClassicLine	1.650 mm	3363 1195 55
Blunt tool	ClassicLine	1.650 mm	3363 1195 56

HB 7000

Ø 210 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.800 mm	3363 1183 29
Chisel (XProfile)	ProLine	1.800 mm	3363 1183 33
Blunt tool	ProLine	1.800 mm	3363 0914 25
Moil point (pyramidal)	ClassicLine	1.700 mm	3363 1195 63
Chisel (cross)	ClassicLine	1.700 mm	3363 1195 64
Chisel (parallel)	ClassicLine	1.700 mm	3363 1195 65
Blunt tool	ClassicLine	1.700 mm	3363 1195 66

HB 10000

Ø 240 mm



Tool type	Product Line	Total length	Part number
Splitting tool	ProLine	2.000 mm	3363 1209 48
Moil point (XProfile)	ProLine	1.900 mm	3363 1064 85
Chisel (XProfile)	ProLine	1.900 mm	3363 1064 86
Blunt tool	ProLine	1.900 mm	3363 0990 51
Moil point (pyramidal)	ClassicLine	1.820 mm	3363 1195 73
Chisel (cross)	ClassicLine	1.820 mm	3363 1195 74
Chisel (parallel)	ClassicLine	1.820 mm	3363 1195 75
Blunt tool	ClassicLine	1.820 mm	3363 1195 76



EC Series

EC 40 T | RX2¹

Ø 42 mm



Tool type	Product Line	Total length	Part number
Moil point (conical)	ClassicLine	415 mm	3083 3424 21
Chisel (cross)	ClassicLine	415 mm	3083 3424 20
Blunt tool	ClassicLine	415 mm	3083 3424 22
Asphalt cutter (cross)	ClassicLine	450 mm	3363 1100 05

EC 50 T | RX3²

Ø 52 mm



Tool type	Product Line	Total length	Part number
Moil point (conical)	ClassicLine	490 mm	3083 3424 23
Chisel (cross)	ClassicLine	490 mm	3083 3424 25
Blunt tool	ClassicLine	490 mm	3083 3424 24
Asphalt cutter (cross)	ClassicLine	500 mm	3363 1200 05

EC 60 T | RX4³

Ø 62 mm



Tool type	Product Line	Total length	Part number
Moil point (conical)	ClassicLine	560 mm	3083 3424 27
Chisel (cross)	ClassicLine	560 mm	3083 3424 28
Blunt tool	ClassicLine	560 mm	3083 3424 26
Asphalt cutter (cross)	ClassicLine	650 mm	3363 1300 05

¹ as of SN BES 099700

² as of SN BES 100032

³ as of SN BES 099977

EC 70 T | RX6⁴

Ø 70 mm



Tool type	Product Line	Total length	Part number
Moil point (conical)	ClassicLine	650 mm	3083 3424 29
Chisel (cross)	ClassicLine	650 mm	3083 3424 30
Blunt tool	ClassicLine	650 mm	3083 3424 31
Asphalt cutter (cross)	ClassicLine	720 mm	3363 1400 05

EC 80 T | RX8⁵

Ø 80 mm



Tool type	Product Line	Total length	Part number
Moil point (conical)	ClassicLine	760 mm	3083 3424 32
Chisel (cross)	ClassicLine	760 mm	3083 3424 33
Blunt tool	ClassicLine	760 mm	3083 3424 34

EC 80 THD | RX8 HD⁶

Ø 80 mm



Tool type	Product Line	Total length	Part number
Moil point (conical)	ClassicLine	760 mm	4211 1054 84
Chisel (cross)	ClassicLine	760 mm	4211 1054 85
Blunt tool	ClassicLine	760 mm	4211 1054 86

EC 90 T | RX12⁷

Ø 90 mm



Tool type	Product Line	Total length	Part number
Moil point (conical)	ClassicLine	835 mm	3363 1190 17
Chisel (cross)	ClassicLine	835 mm	3363 1190 18
Blunt tool	ClassicLine	835 mm	3363 1190 15

⁴ as of SN BES 100032⁵ as of SN BES 099975⁶ as of SN BES 022517⁷ as of SN DEQ 180970

EC Series

EC 100 T | RX14¹

Ø 100 mm



Tool type	Product Line	Total length	Part number
Moil point (conical)	ClassicLine	920 mm	3363 1201 44
Chisel (cross)	ClassicLine	920 mm	3363 1201 42
Blunt tool	ClassicLine	920 mm	3363 1201 43

EC 120 T | RX18²

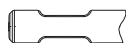
Ø 120 mm



Tool type	Product Line	Total length	Part number
Moil point (pyramidal)	ClassicLine	1080 mm	3363 1203 55
Chisel (cross)	ClassicLine	1080 mm	3363 1201 48
Blunt tool	ClassicLine	1080 mm	3363 1201 49

EC 135 T | RX22³

Ø 135 mm



Tool type	Product Line	Total length	Part number
Moil point (pyramidal)	ClassicLine	1125 mm	3363 1203 57
Chisel (cross)	ClassicLine	1125 mm	3363 1201 54
Blunt tool	ClassicLine	1125 mm	3363 1201 55

¹ as of SN DEQ 181186

² as of SN DEQ 181758

³ as of SN DEQ 181205

EC 140 T

Ø 140 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1,200 mm	3363 1183 56
Chisel (XProfile)	ProLine	1,200 mm	3363 1183 58
Blunt tool	ProLine	1,200 mm	3363 1043 41
Moil point (pyramidal)	ClassicLine	1,150 mm	3363 1196 75
Chisel (cross)	ClassicLine	1,150 mm	3363 1196 76
Chisel (parallel)	ClassicLine	1,150 mm	3363 1196 77
Blunt tool	ClassicLine	1,150 mm	3363 1196 78

EC 150 T | RX30⁴

Ø 150 mm



Tool type	Product Line	Total length	Part number
Moil point (pyramidal)	ClassicLine	1,270 mm	3363 1196 09
Chisel (cross)	ClassicLine	1,270 mm	3363 1196 10
Chisel (parallel)	ClassicLine	1,270 mm	3363 1196 11
Blunt tool	ClassicLine	1,270 mm	3363 1196 12

EC 155 T

Ø 155 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1,350 mm	3363 1183 62
Chisel (XProfile)	ProLine	1,350 mm	3363 1183 63
Blunt tool	ProLine	1,350 mm	3363 0977 63
Moil point (pyramidal)	ClassicLine	1,310 mm	3363 1196 15
Chisel (cross)	ClassicLine	1,310 mm	3363 1196 16
Chisel (parallel)	ClassicLine	1,310 mm	3363 1196 17
Blunt tool	ClassicLine	1,310 mm	3363 1196 18

⁴ as of SN DEQ 190388

EC Series

EC 165 T

Ø 165 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.450 mm	3363 1183 69
Chisel (XProfile)	ProLine	1.450 mm	3363 1183 71
Blunt tool	ProLine	1.450 mm	3363 0918 02
Moil point (pyramidal)	ClassicLine	1.380 mm	3363 1195 11
Chisel (cross)	ClassicLine	1.380 mm	3363 1195 12
Chisel (parallel)	ClassicLine	1.380 mm	3363 1195 13
Blunt tool	ClassicLine	1.380 mm	3363 1195 14

EC 180 T

Ø 180 mm



Tool type	Product Line	Total length	Part number
Moil point (XProfile)	ProLine	1.600 mm	3363 1183 53
Chisel (XProfile)	ProLine	1.600 mm	3363 1183 55
Blunt tool	ProLine	1.600 mm	3363 0944 55
Moil point (pyramidal)	ClassicLine	1.530 mm	3363 1195 33
Chisel (cross)	ClassicLine	1.530 mm	3363 1195 34
Chisel (parallel)	ClassicLine	1.530 mm	3363 1195 35
Blunt tool	ClassicLine	1.530 mm	3363 1195 36

ES Series

ES 60

Ø 62 mm



Tool type	Product Line	Total length	Part number
Moil point (conical)	ClassicLine	560 mm	3083 3424 27
Chisel (cross)	ClassicLine	560 mm	3083 3424 28
Blunt tool	ClassicLine	560 mm	3083 3424 26
Asphalt cutter (cross)	ClassicLine	650 mm	3363 1300 05

ES 70

Ø 70 mm



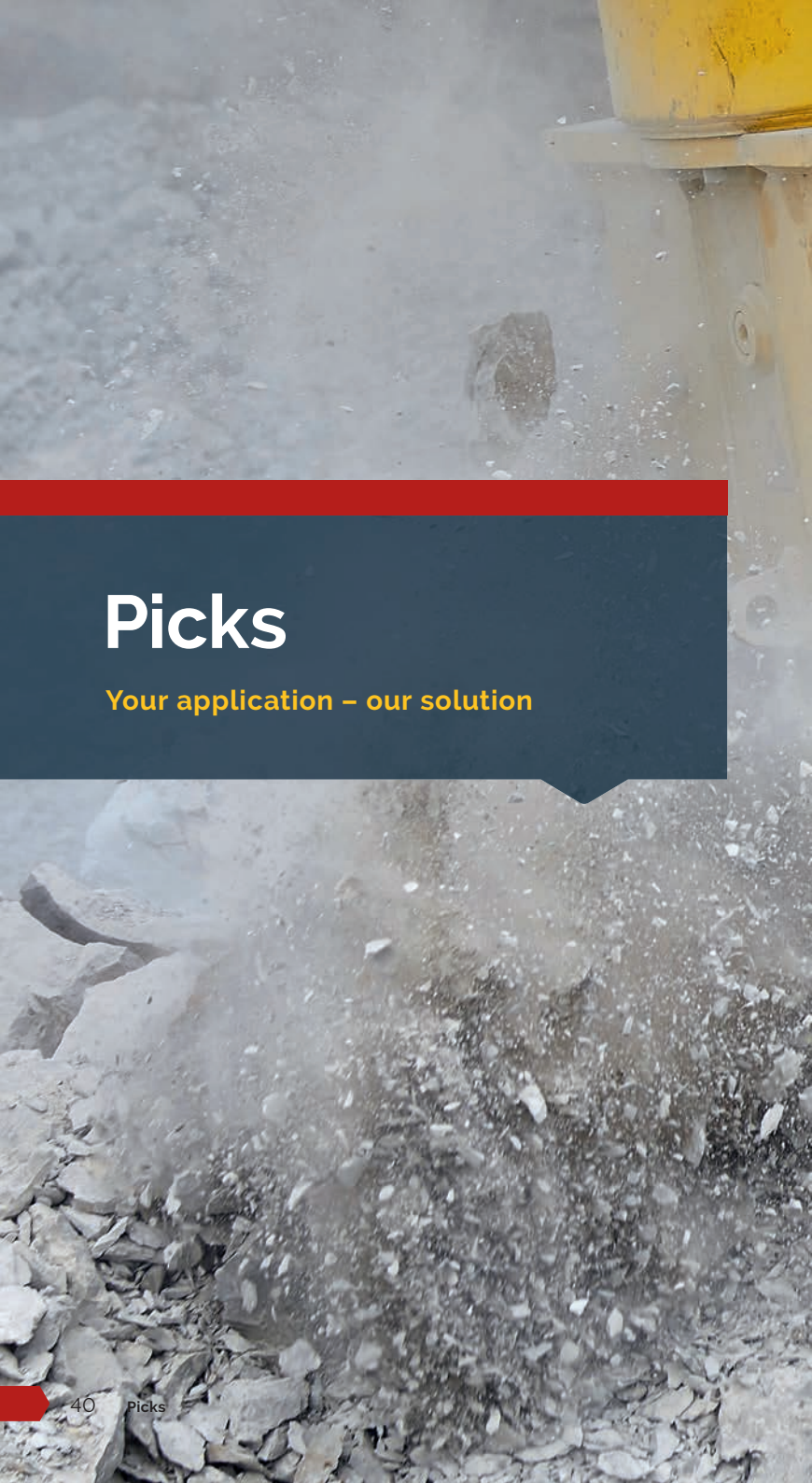
Tool type	Product Line	Total length	Part number
Moil point (conical)	ClassicLine	650 mm	3083 3424 29
Chisel (cross)	ClassicLine	650 mm	3083 3424 30
Blunt tool	ClassicLine	650 mm	3083 3424 31
Asphalt cutter (cross)	ClassicLine	720 mm	3363 1400 05

ES 80

Ø 80 mm



Tool type	Product Line	Total length	Part number
Moil point (conical)	ClassicLine	760 mm	3083 3424 32
Chisel (cross)	ClassicLine	760 mm	3083 3424 33
Blunt tool	ClassicLine	760 mm	3083 3424 34
Asphalt cutter (cross)	ClassicLine	750 mm	3363 1500 05



Picks

Your application – our solution



Pick boxes and retaining clips ...

Epiroc rotary drum cutters work under extremely hard conditions in trenching, demolition, rock excavation and tunnelling, in steel mills as well as in other unusual applications. This puts very high demands on the cutter drums and cutting tools.

The result of many years of experience, with machines working in thousands of applications around the world, can be seen in the type of picks used and their cutting pattern on Epiroc equipment. This unique combination provides maximum productivity with minimum wear, ensuring the economical performance of Epiroc drum cutters even in the hardest conditions. Modern technology and continuous product development are the basics for ensuring the economic benefits of using our drum cutters and cutting tools.

In addition to alternative design cutter drums, we also offer a large variety of pick types even for unusual applications.

In our range of cutter picks, we have paid special attention to the optimum shape, high quality materials and sustainable quality of the production process. This helps you to keep your consumable costs to a minimum.

... for Epiroc rotary drum cutters and cutting wheels



This catalogue should provide an overview of our standard range of cutter tools, pick boxes and retainer clips, suitable for a wide range of applications.

If you have an extremely unusual application or requirement, don't hesitate to contact us. Our specialists are pleased to provide advice and support in your search for the most suitable cutter tools.

1



2



3



For each model of drum cutter,
Epiroc offers a range of pick types
allowing the best possible solution
for each application.

For example:

ER 15/90/70/30 1

Narrow pick head with small diameter insert,
for use in soft rock

ER 17/75/70/30 2

Standard pick head with medium diameter insert,
for use in soft to medium hard rock

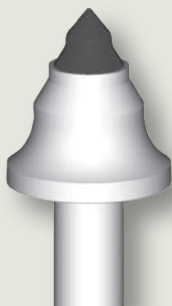
ER 22/75/70/30 3

Standard pick head with medium diameter insert,
for use in medium to hard rock

4



5



6

**ER 25/77/70/30 4**

Standard pick head with large diameter insert, for use in very hard rock

ER 30/77/70/30 5

Standard pick head with large insert cap, for use in soft to medium hard but abrasive rock

ER 19/75/70/30 6

Standard pick head with medium diameter insert and additional hard facing, for use in medium to hard abrasive rock

Pick boxes and retaining clips

Pick boxes

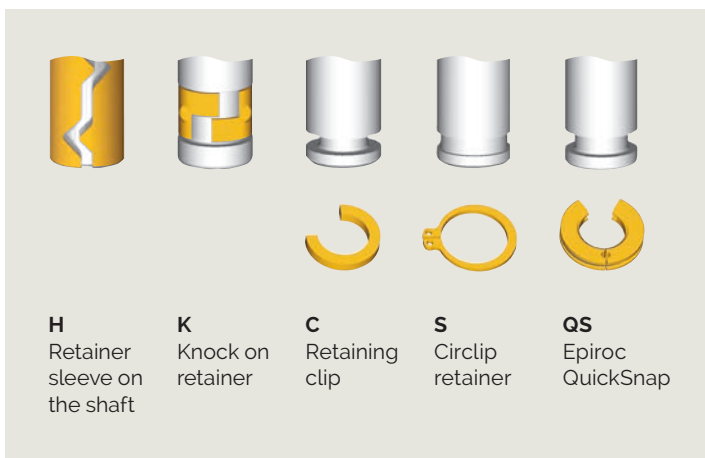
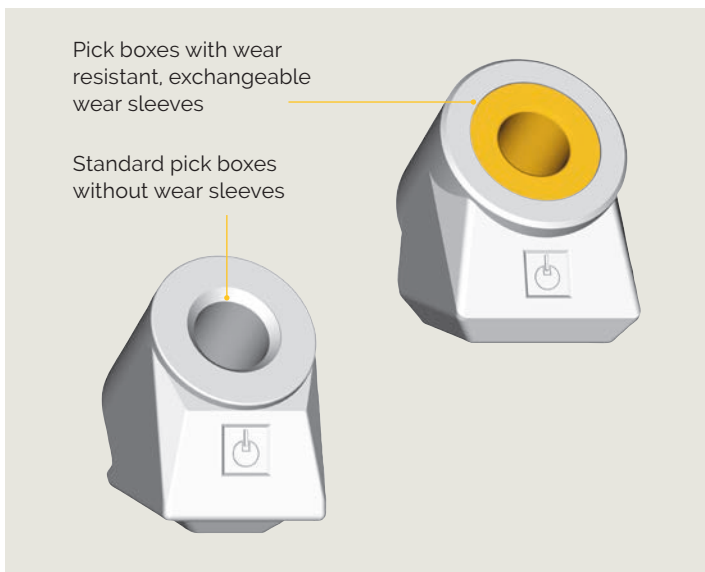
Pick boxes welded onto the cutter head determine where and how picks penetrate into the rock. The special attack angle ensures a continuous rotation of the pick creating a self sharpening action for the tungsten carbide insert during the cutting action.

The correct angle ensures maximum productivity with minimum wear. Pick boxes are also made from specially heat treated steel and depending on applications, are available with exchangeable wear sleeves.

Retaining clips

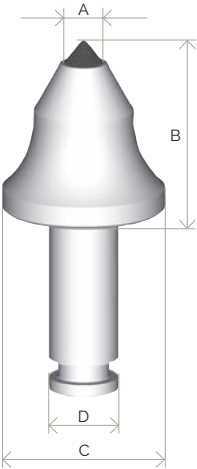
Retaining clips ensure that picks do not fly out of the pick boxes. Various types of retaining clips are available depending on pick type and application area e.g. retaining collars for soft rock or circlip type systems for hard rock applications.

For quick and easy exchange of picks, Epiroc offers the **QuickSnap** retaining system, which allows picks to be changed in a matter of seconds. This represents a saving of over 50% in time compared to normal circlip or knock on retainer systems.



**Easier and faster pick changes
with Epiroc QuickSnap**

ER | ERL Series



ER A / B / C / D
Example: ER 17 / 75 / 70 / 30

ER 40 X | ER 50 X

Ø 11.4 mm / 0,45 in

Description	Picks + Retainers per box	Part number
Pick box ER 11/28/24/12 C + Retainer ES 50	100	3311 0045 55
Pick holder PH 50	–	3311 0007 74
Pick holder PH 50 N	–	3311 0035 38

ER 50 | DC 200

Ø 16 mm / 0,63 in

Description	Picks + Retainers per box	Part number
Pick box ER 12/33/30/15 S + Retainer ES 100	100	3311 0045 56
Pick box ER 19/33/30/15 S + Retainer SG 100	100	3311 0045 57
Pick holder PH 50	–	3311 0007 74
Pick holder PH 50 N	–	3311 0035 38

ER 100 | ER 100 X | ER 250 X | DC 400 |
ER 100 L | ER 250 L | ER 400 L

Ø 20 mm/0,79 in

Description	Picks + Retainers per box	Part number
Pick box ER 12/45/38/20 K	50	3311 0045 58
Pick box ER 16/46/38/20 C + Retainer ES 250	40	3311 0045 59
Pick box ER 09/51/25/20 K	50	3311 0045 60
Pick box ER 13/48/44/20 H	50	3311 0045 61
Pick box ER 16/48/32/20 H	50	3311 0045 62
Pick box ER 19/48/36/20 H	50	3311 0045 63
Pick box ER 15/48/44/20 H	50	3311 0045 64
Pick holder PH 250	–	3311 0008 32

ER 250 | DC 600 |
ER 450 L | ER 600 L | ERL 700

Ø 22 mm/0,87 in

Description	Picks + Retainers per box	Part number
Pick box ER 12/45/38/22 HC + Retainer ES 450	40	3311 0045 65
Pick box ER 12/45/38/22 C + Retainer ES 450	40	3311 0045 66
Pick box ER 15/46/38/22 C + Retainer ES 450	40	3311 0045 67
Pick box ER 19/51/45/22 H	40	3311 0045 68
Pick holder PH 450 UA	–	3311 0018 04



Standard from factory

ER | ERL Series

ER 600 | DC 1000

Ø 25 mm/0,98 in

Description	Picks + Retainers per box	Part number
Pick box ER 17/64/60/25 Q + Retainer QS 600	15	3311 0045 69
Pick box ER 19/64/60/25 Q + Retainer QS 600	15	3311 0045 70
Pick box ER 17/64/60/25 C + Retainer ES 600	15	3311 0045 71
Pick box ER 22/64/60/25 H	15	3311 0045 72
Pick box ER 17/64/60/25 Q + Retainer QS 600	15	3311 0045 73
Pick box ER 19/64/60/25 PQ + Retainer QS 600	15	3311 0045 74
Pick holder PH 600	–	3311 0030 40



ER 650 | DC 1200 |
 ER 1500 X | ER 1500 XQ | DC 2000 |
 ER 1500 XL | ER 1500 XQL | DC 2100
 ERL 1100 | ER 1500L | ER 2000 L Ø 30 mm/1,18 in

Description	Picks + Retainers per box	Part number
Pick box ER 17/75/70/30 Q + Retainer QS 5000	10	3311 0045 75
Pick box ER 19/75/70/30 Q + Retainer QS 5000	10	3311 0045 76
Pick box ER 22/75/70/30 Q + Retainer QS 5000	10	3311 0045 77
Pick box ER 25/77/70/30 Q + Retainer QS 5000	8	3311 0045 78
Pick box ER 30/77/70/30 Q + Retainer QS 5000	10	3311 0045 79
Pick box ER 15/90/70/30 Q + Retainer QS 5000	10	3311 0045 80
Pick box ER 17/75/70/30 QE + Retainer QS 5000	10	3311 0045 81
Pick box ER 19/75/70/30 PQ + Retainer QS 5000	10	3311 0045 83
Pick box ER 22/75/70/30 PQ + Retainer QS 5000	10	3311 0045 84
Pick box ER 17/75/70/30 C + Retainer ES 1500	10	3311 0045 85
Pick box ER 17/75/70/30 Q + Retainer ES 5000	10	3311 0046 06
Pick box ER 19/75/70/30 Q + Retainer ES 5000	10	3311 0046 07
Pick box ER 22/75/70/30 Q + Retainer ES 5000	10	3311 0046 08
Pick box ER 25/77/70/30 Q + Retainer ES 5000	8	3311 0046 09
Pick box ER 30/77/70/30 Q + Retainer ES 5000	10	3311 0046 13
Pick box ER 15/90/70/30 Q + Retainer ES 5000	10	3311 0046 14
Pick box ER 17/75/70/30 QE + Retainer ES 5000	10	3311 0046 15
Pick box ER 19/75/70/30 PQ + Retainer ES 5000	10	3311 0046 17
Pick box ER 22/75/70/30 PQ + Retainer ES 5000	10	3311 0046 18
Pick box ER 17/75/70/30 PQ + Retainer QS 5000	10	3311 0046 16
Pick box ER 17/75/70/30 PQ + Retainer QS 5000	10	3311 0045 82
Pick holder PH 1500	–	3311 0007 92
Pick holder PH 1100	–	3311 0042 53 ¹
Replacement wear sleeve	–	3311 0008 01

¹ for ER 650 as of 09-2018

ER | ERL Series

ER 1500 HD | ER 1700 |
ER 2000 | ER 2000 X | ER 2000 Q |
ER 2000 XQ | DC 2900

Ø 30 mm/1,18 in

Description	Picks + Retainers per box	Part number
Pick box ER 17/75/70/30 Q + Retainer QS 5000	10	3311 0045 75
Pick box ER 19/75/70/30 Q + Retainer QS 5000	10	3311 0045 76
Pick box ER 22/75/70/30 Q + Retainer QS 5000	10	3311 0045 77
Pick box ER 25/77/70/30 Q + Retainer QS 5000	8	3311 0045 78
Pick box ER 30/77/70/30 Q + Retainer QS 5000	10	3311 0045 79
Pick box ER 15/90/70/30 Q + Retainer QS 5000	10	3311 0045 80
Pick box ER 17/75/70/30 QE + Retainer QS 5000	10	3311 0045 81
Pick box ER 19/75/70/30 PQ + Retainer QS 5000	10	3311 0045 83
Pick box ER 22/75/70/30 PQ + Retainer QS 5000	10	3311 0045 84
Pick box ER 17/75/70/30 C + Retainer ES 1500	10	3311 0045 85
Pick box ER 17/75/70/30 Q + Retainer ES 5000	10	3311 0046 06
Pick box ER 19/75/70/30 Q + Retainer ES 5000	10	3311 0046 07
Pick box ER 22/75/70/30 Q + Retainer ES 5000	10	3311 0046 08
Pick box ER 25/77/70/30 Q + Retainer ES 5000	8	3311 0046 09
Pick box ER 30/77/70/30 Q + Retainer ES 5000	10	3311 0046 13
Pick box ER 15/90/70/30 Q + Retainer ES 5000	10	3311 0046 14
Pick box ER 17/75/70/30 QE + Retainer ES 5000	10	3311 0046 15
Pick box ER 19/75/70/30 PQ + Retainer ES 5000	10	3311 0046 17
Pick box ER 22/75/70/30 PQ + Retainer ES 5000	10	3311 0046 18
Pick box ER 17/75/70/30 PQ + Retainer QS 5000	10	3311 0046 16
Pick box ER 17/75/70/30 PQ + Retainer QS 5000	10	3311 0045 82
Pick holder PH 1500	–	3311 0007 92
Pick holder PH 1100	–	3311 0042 53
Replacement wear sleeve	–	3311 0008 01

ER 3000

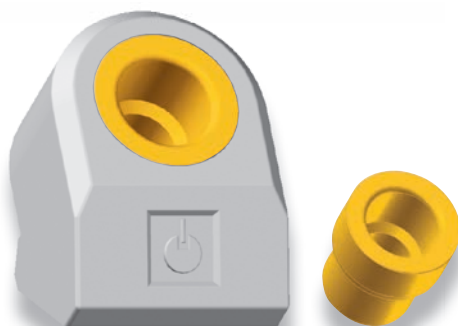
Ø 30 mm/1,18 in | Ø 38 mm/1,5 in

Description	Picks + Retainers per box	Part number
Pick box ER 25/77/80/38-30 Q + Retainer QS 5000	8	3311 0045 86
Pick box ER 22/77/80/38-30 Q + Retainer QS 5000	8	3311 0045 87
Pick box ER 19/90/80/38-30 Q + Retainer QS 5000	6	3311 0045 88
Pick box ER 25/77/80/38-30 Q + Retainer ES 5000	8	3311 0046 19
Pick box ER 22/77/80/38-30 Q + Retainer ES 5000	8	3311 0046 20
Pick box ER 19/90/80/38-30 Q + Retainer ES 5000	6	3311 0046 21
Pick holder PH 5300	–	3311 0022 61
Replacement wear sleeve	–	3311 0022 63

ER 5500

Ø 38 mm/1,5 in

Description	Picks + Retainers per box	Part number
Pick box ER 25/80/80/38 S + Retainer SG 5500	6	3311 0045 90
Pick box ER 22/80/80/38 S + Retainer SG 5500	8	3311 0045 91
Pick box ER 19/90/80/38 + Retainer SG 5500	6	3311 0045 92
Pick box ER 19/100/80/38 PS + Retainer SG 5500	6	3311 0045 93
Pick holder PH 5500	–	3311 0022 62
Replacement wear sleeve	–	3311 0022 64



ADU Series

Drilling head EBK-F series

Description	Drilling diameter	Connector size	Drill bit group ¹ (pick types)	Part number
Drilling head EBK-F	Ø 280 mm	SW80	A + C	3311 0048 05
Drilling head EBK-F	Ø 330 mm	SW80	A + E	3311 0048 06
Drilling head EBK-F	Ø 380 mm	SW80	A + E	3311 0048 07
Drilling head EBK-F	Ø 430 mm	SW80	A + C	3311 0047 98
Drilling head EBK-F	Ø 480 mm	SW80	A + C	3311 0047 99
Drilling head EBK-F	Ø 530 mm	SW80	A + E	3311 0046 25
Drilling head EBK-F	Ø 580 mm	SW80	A + E	3311 0048 09
Drilling head EBK-F	Ø 630 mm	SW80	A + E	3311 0048 10
Drilling head EBK-F	Ø 680 mm	SW80	A + E	3311 0048 11
Drilling head EBK-F	Ø 730 mm	SW80	A + E	3311 0048 12
Drilling head EBK-F	Ø 780 mm	SW80	A + E	3311 0048 13
Drilling head EBK-F	Ø 830 mm	SW80	A + E	3311 0048 14
Drilling head EBK-F	Ø 880 mm	SW80	A + E	3311 0048 15
Drilling head EBK-F	Ø 930 mm	SW80	A + E	3311 0048 16
Drilling head EBK-F	Ø 980 mm	SW80	A + E	3311 0048 17

¹ Number of picks varies depending on the drilling head.
All drilling heads incl. fixing bolt.
Larger diameters, intermediate sizes and other connections on request.

Drilling head EBK-R3 series

Description	Drilling diameter	Connector size	Drill bit group ¹ (pick types)	Part number
Drilling head EBK-R3	Ø 280 mm	SW80	B + F	3311 0036 31
Drilling head EBK-R3	Ø 330 mm	SW80	B + F	3311 0036 30
Drilling head EBK-R3	Ø 380 mm	SW80	B + F	3311 0036 29
Drilling head EBK-R3	Ø 430 mm	SW80	B + F	3311 0036 28
Drilling head EBK-R3	Ø 480 mm	SW80	B + F	3311 0036 26
Drilling head EBK-R3	Ø 530 mm	SW80	B + F + G	3311 0027 78
Drilling head EBK-R3	Ø 580 mm	SW80	B + F + G	3311 0036 27
Drilling head EBK-R3	Ø 630 mm	SW80	B + F	3311 0036 32
Drilling head EBK-R3	Ø 680 mm	SW80	B + F + G	3311 0036 33
Drilling head EBK-R3	Ø 730 mm	SW80	B + G	3311 0036 34
Drilling head EBK-R3	Ø 780 mm	SW80	B + G	3311 0036 35
Drilling head EBK-R3	Ø 830 mm	SW80	B + G	3311 0036 36
Drilling head EBK-R3	Ø 880 mm	SW80	B + G	3311 0036 37
Drilling head EBK-R3	Ø 930 mm	SW80	B + G	3311 0036 38
Drilling head EBK-R3	Ø 980 mm	SW80	B + G	3311 0036 39

¹ Number of picks varies depending on the drilling head.

All drilling heads incl. fixing bolt.

Larger diameters, intermediate sizes and other connections on request.

ADU Series

Drilling head EBK-R3 HD series

Description	Drilling diameter	Connector size	Drill bit group ¹ (pick types)	Part number
Drilling head EBK-R3 HD	Ø 280 mm	SW80	B + F	3311 0034 77
Drilling head EBK-R3 HD	Ø 330 mm	SW80	B + F	3311 0034 78
Drilling head EBK-R3 HD	Ø 380 mm	SW80	B + F	3311 0034 79
Drilling head EBK-R3 HD	Ø 430 mm	SW80	B + F	3311 0034 80
Drilling head EBK-R3 HD	Ø 480 mm	SW80	B + F	3311 0034 81
Drilling head EBK-R3 HD	Ø 530 mm	SW80	B + G	3311 0034 82
Drilling head EBK-R3 HD	Ø 580 mm	SW80	B + G	3311 0034 83
Drilling head EBK-R3 HD	Ø 630 mm	SW80	B + G	3311 0034 66
Drilling head EBK-R3 HD	Ø 680 mm	SW80	B + G	3311 0034 67
Drilling head EBK-R3 HD	Ø 730 mm	SW80	B + G	3311 0034 68
Drilling head EBK-R3 HD	Ø 780 mm	SW80	B + H (altern. G)	3311 0034 72
Drilling head EBK-R3 HD	Ø 830 mm	SW80	B + H (altern. G)	3311 0034 73
Drilling head EBK-R3 HD	Ø 880 mm	SW80	B + H (altern. G)	3311 0034 74
Drilling head EBK-R3 HD	Ø 930 mm	SW80	B + H (altern. G)	3311 0034 75
Drilling head EBK-R3 HD	Ø 980 mm	SW80	B + H (altern. G)	3311 0034 76

¹ Number of picks varies depending on the drilling head.

All drilling heads incl. fixing bolt.

Larger diameters, intermediate sizes and other connections on request.

Non-standard drilling heads with special connector sizes

Optional EBK-R3 drilling heads with SW70 connector

Description	Drilling diameter	Connector size	Drill bit group ¹ (pick types)	Part number
Drilling head EBK-R3	Ø 220 mm	SW70	B + F	3311 0044 83
Drilling head EBK-R3 HD	Ø 220 mm	SW70	B + F	3311 0044 56
Drilling head EBK-R3	Ø 280 mm	SW70	B + F	3311 0054 55

¹ Number of picks varies depending on the drilling head.
Available upon special request only.

Optional EBK-F drilling heads with SW120 connector

Description	Drilling diameter	Connector size	Drill bit group ¹ (pick types)	Part number
Drilling head EBK-F	Ø 830 mm	SW120	A + C	3311 0054 57
Drilling head EBK-F	Ø 1,230 mm	SW120	A + C	3311 0054 58

¹ Number of picks varies depending on the drilling head.
Further drilling diameters upon request.

Optional EBK-RF drilling heads with SW120 connector

Description	Drilling diameter	Connector size	Drill bit group ¹ (pick types)	Part number
Drilling head EBK-RF	Ø 830 mm	SW120	A + C + G	3311 0054 59
Drilling head EBK-RF	Ø 1,230 mm	SW120	A + C + G	3311 0054 60

¹ Number of picks varies depending on the drilling head.
Further drilling diameters upon request.

ADU Series

Optional EBK-R3 HD drilling heads with SW120 connector

Description	Drilling diameter	Connector size	Drill bit group ¹ (pick types)	Part number
Drilling head EBK-R3 HD	Ø 330 mm	SW120	B + G	3311 0054 61
Drilling head EBK-R3 HD	Ø 380 mm	SW120	B + G	3311 0054 62
Drilling head EBK-R3 HD	Ø 430 mm	SW120	B + G	3311 0054 63
Drilling head EBK-R3 HD	Ø 530 mm	SW120	B + G	3311 0048 35
Drilling head EBK-R3 HD	Ø 580 mm	SW120	B + G	3311 0048 36
Drilling head EBK-R3 HD	Ø 630 mm	SW120	B + G	3311 0048 37
Drilling head EBK-R3 HD	Ø 680 mm	SW120	B + G	3311 0048 38
Drilling head EBK-R3 HD	Ø 730 mm	SW120	B + G	3311 0048 39
Drilling head EBK-R3 HD	Ø 780 mm	SW120	B + G	3311 0048 40
Drilling head EBK-R3 HD	Ø 830 mm	SW120	B + G	3311 0048 41
Drilling head EBK-R3 HD	Ø 880 mm	SW120	B + H (altern. G)	3311 0048 42
Drilling head EBK-R3 HD	Ø 930 mm	SW120	B + H (altern. G)	3311 0048 43
Drilling head EBK-R3 HD	Ø 980 mm	SW120	B + H (altern. G)	3311 0048 45
Drilling head EBK-R3 HD	Ø 1,030 mm	SW120	B + H (altern. G)	3311 0042 62
Drilling head EBK-R3 HD	Ø 1,230 mm	SW120	B + H (altern. G)	3311 0042 66
Drilling head EBK-R3 HD	Ø 1,530 mm	SW120	B + H (altern. G)	3311 0042 67

¹ Number of picks varies depending on the drilling head.
Further drilling diameters upon request.

Optional EBK-R3 HD drilling heads with SW160 connector

Description	Drilling diameter	Connector size	Drill bit group ¹ (pick types)	Part number
Drilling head EBK-R3 HD	Ø 330 mm	SW160	B + G	3311 0054 64
Drilling head EBK-R3 HD	Ø 380 mm	SW160	B + G	3311 0054 65
Drilling head EBK-R3 HD	Ø 480 mm	SW160	B + G	3311 0048 46
Drilling head EBK-R3 HD	Ø 530 mm	SW160	B + G	3311 0048 47
Drilling head EBK-R3 HD	Ø 580 mm	SW160	B + G	3311 0048 48
Drilling head EBK-R3 HD	Ø 630 mm	SW160	B + G	3311 0048 49
Drilling head EBK-R3 HD	Ø 680 mm	SW160	B + G	3311 0048 50
Drilling head EBK-R3 HD	Ø 730 mm	SW160	B + G	3311 0048 51
Drilling head EBK-R3 HD	Ø 780 mm	SW160	B + G	3311 0048 52
Drilling head EBK-R3 HD	Ø 830 mm	SW160	B + G	3311 0048 53
Drilling head EBK-R3 HD	Ø 880 mm	SW160	B + H (altern. G)	3311 0048 54
Drilling head EBK-R3 HD	Ø 930 mm	SW160	B + H (altern. G)	3311 0048 55
Drilling head EBK-R3 HD	Ø 980 mm	SW160	B + H (altern. G)	3311 0048 56
Drilling head EBK-R3 HD	Ø 1,030 mm	SW160	B + H (altern. G)	3311 0034 70
Drilling head EBK-R3 HD	Ø 1,230 mm	SW160	B + H (altern. G)	3311 0048 57
Drilling head EBK-R3 HD	Ø 1,530 mm	SW160	B + H (altern. G)	3311 0048 58

¹ Number of picks varies depending on the drilling head.
Further drilling diameters upon request.

ADU Series

Fishtail pilot bits

Description	Drill bit group	Part number
Fishtail pilot bit – EFT 205	A	3311 0040 08
Fishtail bit holder – PHFT 141	A	3311 0048 86

Pilot drill bits

Description	Drill bit group	Part number
Pilot drill bit – EPB 51-M36	B	3311 0019 75
Pilot bit holder – PHPB M36	B	3311 0009 97

Flat tooth drill bits

Description	Drill bit group	Part number
Flat tooth – EFT 1650	C	3311 0048 87
Flat tooth with carbide inserts – EFTC 1656	C	3311 0048 88
Tooth holder – WT50	C	3311 0048 89
Flat tooth – EFT 1335	D	3311 0048 80
Flat tooth with carbide inserts – EFTC 1336	D	3311 0048 81
Tooth holder – PHFT 35	D	3311 0048 82
Flat tooth – EFT 65/1	E	3311 0048 83
Flat tooth with carbide inserts – EFTC 65/2	E	3311 0048 90
Tooth holder – PHFT 65-22	E	3311 0048 91

Round shank drill bits

Description	Drill bit group	Part number
Round shank pick – ER 12/44/27/20 K	F	3311 0000 13
Pick holder – PH 200	F	3311 0028 09
Round shank pick – ER 12/64/33/25 K	G	3311 0000 17
Pick holder – PH 500	G	3311 0042 59
Round shank pick – ER 22/70/50/38-30 H	H	3311 0048 92
Pick holder – PH 3000	H	3311 0033 42
Pick holder with carbide inserts – PHC 3000	H	3311 0048 93





Lubricants

Tailor made cost savers



Chisel Paste

Epiroc Chisel Paste is a specially designed grease used for lubricating the wear bushings of hydraulic breakers. It prevents cold welding in the area of the bushings.

Standard greases (i.e, those used on excavator bearings) are not designed for the high temperatures that result from the friction between the working tool, bushings and retainer bars when the hydraulic breaker is in operation. They liquefy and disappear. Without greasing, the parts involved in the friction will suffer from accelerated wear.

- ⊕ Excellent performance at high temperature
- ⊕ Tailor made for breakers
- ⊕ Less wear
- ⊕ Long tool life
- ⊕ Reduced cost of operation



Features

- Excellent EP (Extreme Pressure) properties and good release effect. →
- Temperature range from -20°C to +1,100°C/-4°F to +2,012°F →
- Age-resistant composition →
- Epiroc Chisel Paste is available on Contilube® II and Contilube® II Micro cartridges. They can be refilled using grease containers of 15 kg and 45 kg (33lb and 99lb). →

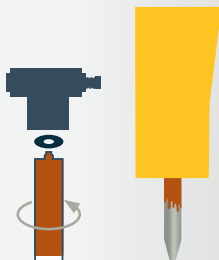
Chisel Paste

Cartridges	Use
 150g/5.3oz cartridges for ContiLube® II Micro	For automatic lubrication in Epiroc breakers fitted with ContiLube® II Micro. Refillable.
 500g/17.6oz cartridges for ContiLube® II	For automatic lubrication in Epiroc breakers fitted with ContiLube® II and manual greasing with a grease gun. Refillable.
 400g/14oz cartridges	For manual greasing with a grease gun in all breakers, including handheld hydraulics, from all brands.

Benefits

- The solids content (specially the metal content) acts as a ball bearing, resulting in considerably less wear on the bushings and working tools.
- You can work with your breaker long, continuous periods, even in warmer climates, with the Chisel Paste keeping its protective properties.
- No need to replace grease cartridges after long idle periods of the breaker. Chisel Paste keeps their protective properties, even when breaker is used occasionally.
- Fast and clean change of cartridges on the Contilube® II lubrication system, when you run out of Chisel Paste.

Lubricate at regular intervals.
Do not over lubricate.
Reposition tool at regular
intervals to avoid overheating.



Think Green



BIO CHISEL PASTE

Epiroc Bio Chisel Paste is a breakthrough product for the construction and mining industry. The product is approved from the European commission for usage in environmental sensitive applications. The formulation is based on special synthetic esters that are easily biodegradable.

The grease is specially made for hydraulic breakers for lubricating the wear bushings to avoid both wear as well as working tool breakage.

- ⊕ Excellent performance at high temperature
- ⊕ Tailor made for breakers
- ⊕ Less wear
- ⊕ Long tool life
- ⊕ Reduced cost of operation



Inside the hydraulic breakers, the ambient working temperature reaches up to 1,100°C under extreme load.

The standard greases available in the market are suitable for use in bearings BUT they liquefy and disappear at high temperatures. Without adequate greasing, the parts suffer accelerated wear, thereby increasing the cost of operation.

Features

- Tailor made for hydraulic breakers
- Wide operating temperature range: -30° C up to +1,100° C
- High load carrying capacity
- High water resistance
- Excellent corrosion protection
- Very good separation capacity

Bio Chisel Paste

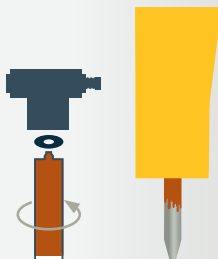
Cartridges/Buckets	Use
 150g/5.3oz cartridges PN 3363 1223 54	For automatic lubrication in Epiroc breakers fitted with ContiLube® II Micro. Refillable.
 400g /14oz cartridges PN 3363 1223 55	For manual greasing with a grease gun in all breakers, including hand-held hydraulics, from all brands.
 550g /19.4oz cartridges PN 3363 1223 56	For automatic lubrication in Epiroc breakers fitted with ContiLube® II and manual greasing with a grease gun. Refillable.
 15kg/33.1lbs buckets PN 3363 1223 57	For manual greasing with a grease gun or for refill of ContiLube® II cartridges.
 45kg/99.2lbs buckets PN 3363 1223 58	For manual greasing with a grease gun or for refill of ContiLube® II cartridges.

Benefits

- Suitable for environment sensitive applications & under water applications
- Excellent performance at very high temperature
- Reduced cost of operation due to less wear and less working tool breakage
- Less consumption of grease in all kind of applications
- EU Certified grease with Eco Label DE/027/243



Lubricate at regular intervals.
Do not over lubricate.
Reposition tool at regular
intervals to avoid overheating.



Epiroc Standard Chisel Paste

Epiroc Chisel Paste	20 × 0.15 kg/5.3 oz	3363 1064 47
Epiroc Chisel Paste	12 × 0.4 kg/14 oz	3363 0949 13
Epiroc Chisel Paste	12 × 0.5 kg/17.6 oz	3363 0912 00
Epiroc Chisel Paste	5 kg/11 lb	3363 1229 72
Epiroc Chisel Paste	15 kg/33 lb	3362 2639 00
Epiroc Chisel Paste	45 kg/99 lb	3363 1228 01

Multibrand Standard Chisel Paste

Breakerolene Steel Paste	12 × 0.4 kg/14 oz	3363 1174 02
Breakerolene Steel Paste	12 × 0.5 kg/17.6 oz	3363 1178 18

Epiroc Bio Chisel Paste **EU Ecolabel: DE/027/243¹**

Epiroc Bio Chisel Paste	20 × 0.15 kg/5.3 oz	3363 1223 54
Epiroc Bio Chisel Paste	12 × 0.4 kg/14 oz	3363 1223 55
Epiroc Bio Chisel Paste	12 × 0.55 kg/17.6 oz	3363 1223 56
Epiroc Bio Chisel Paste	15 kg/33 lb	3363 1223 57
Epiroc Bio Chisel Paste	45 kg/99 lb	3363 1223 58

Silent Demolition Tools

Epiroc COP grease	0.4 kg/14 oz	3363 0946 14
Epiroc Free flow grease	12 × 0.4 g/0.88 lb	3363 1222 50

¹

EU Ecolabel: DE/027/243



Silent Demolition Tools

Epiroc COP grease

Epiroc COP grease is a premium, high-temperature, extreme-pressure grease, that provides excellent wear protection and long life for your Epiroc Combi Cutters (CC), Concrete Busters (CB), MultiGrapples (MG), Bulk Pulverizers (BP) and Demolition Pulverizers (DP).

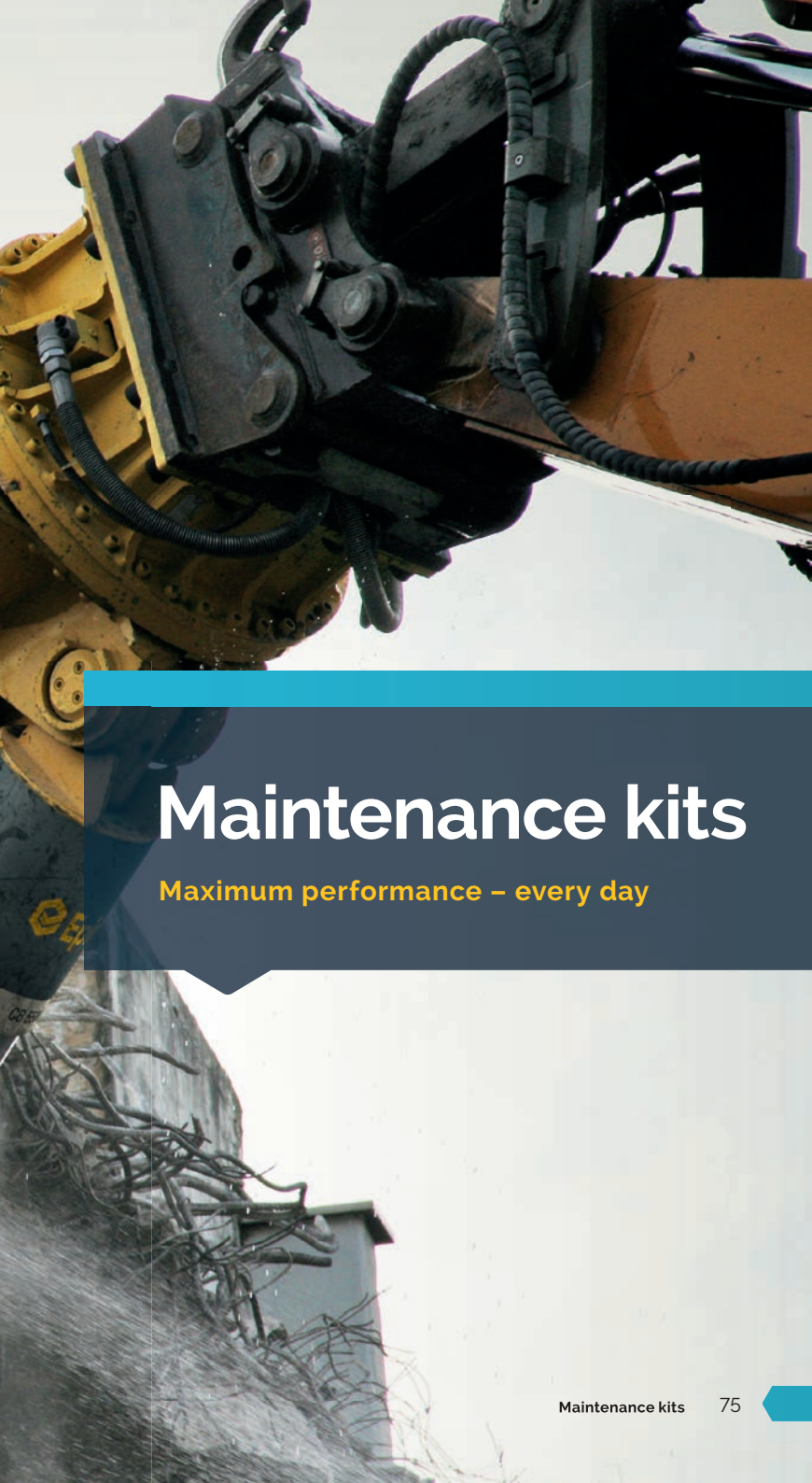
Epiroc COP grease has excellent mechanical stability, providing high resistance under vibrating conditions. It provides good load carrying capacity and performs well under extreme forces. Epiroc COP grease contains additives preventing wear and corrosion.

Main benefits:

- ⊕ reduces maintenance cost and increases lifetime of our Silent Demolition Tools
- ⊕ improves the oxidation stability and protects the core's internal parts
- ⊕ decreases the need for grease replacements
- ⊕ packaging that meets all needs for easy servicing







Maintenance kits

Maximum performance – every day

Maintenance kits for hydraulic attachments

- ⊕ Our kits include all crucial wear parts needed to carry out a service in accordance with factory specifications.
- ⊕ A detailed list of contents and an exploded view simplify identifications.
- ⊕ The price is most competitive compared to purchasing single items.
- ⊕ One part number simplifies order handling and logistics.
- ⊕ The parts arrive in a solid box offering a proper protection during transport and ease of handling.

For more detailed information, please refer to the spare parts list. Online versions under www.podshop.se/epiroc



SB Series

SB	Type	SB 52	SB 102	SB 152
Accumulator repair kit	Standard	3315 3346 90	3315 2997 90	3315 2824 90
Lower breaker part kit	Standard	3315 3521 05	3315 3521 20	3315 3521 40
Seal kit	Standard	3315 3335 90	3315 2962 90	3315 2905 90
Label kit	Standard	3315 3335 91	3315 2962 91	3315 2905 91
	Type	SB 202	SB 302	SB 452
Accumulator repair kit	Standard	3382 0700 78	-	-
	Standard/ Scaler	-	3315 3487 90	3315 3031 90
Lower breaker part kit	Standard	3315 3521 45	-	-
	Standard/ Scaler	-	3315 3019 90	3315 3124 90
Seal kit	Standard	3382 0700 79	3315 3018 90	-
	Standard/ Scaler	-	-	3315 3127 90
	Scaler	-	3382 0707 02	-
Label kit	Standard	3315 2943 90	3315 3493 90	3315 3127 91
	Scaler	-	3315 3493 91	3315 3127 93
	Type	SB 552	SB 702	SB 1102
Accumulator repair kit	Standard	3315 3031 90	3315 4097 09	3382 0700 81
Lower breaker part kit	Standard	3315 3521 95	3315 4097 08	3382 0700 82
Seal kit	Standard	3315 3036 90	3315 4097 02	3382 0700 80
Label kit	Standard	3315 3215 90	3315 4097 01	3382 0700 83
	Type	SB 302 tunnel		SB 452 tunnel
Accumulator repair kit	Standard	3315 3487 90		3315 3031 90
Lower breaker part kit	Standard	3382 0701 04		3382 0701 09
Seal kit	Standard	3382 0701 02		3382 0701 03
Label kit	Standard	3382 0701 08		3382 0701 13

SBU

	Type	SBU 160	SBU 220	SBU 340
Accumulator repair kit	Standard	3315 3594 90	3315 3594 90	3315 3554 90
Lower breaker part kit	Standard	3315 3521 40	3315 3521 45	3315 3019 90
Seal kit	Standard	3315 3615 90	3315 3590 90	3315 3506 90
Label kit	Standard	3315 3961 00	3315 3735 90	3315 3698 90



Accumulator repair kit SB Series

MB Series

MB 750	Type	Comments	Part number
DustProtector kit	DP	–	3363 0943 83
Midlife refurbishment kit	Standard	Refurbishment kit steel	3363 1175 61
	DP	Refurbishment kit dust steel	3363 1175 62
First refurbishment kit	Standard/DP	Lower steel bush	3363 1236 45
	Standard/DP	Lower bronze bush	3363 1236 46
Lower breaker part kit	Standard	Lower steel bush	3363 1034 84
	DP	Lower steel bush	3363 1034 75
Plastic parts kit	Standard/DP	–	3363 1211 81
Seal kit	Standard/DP	–	3363 1224 75
Tensioning bolt kit	Standard/DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 0943 45
Connecting kit for automatic lubrication system ContiLube® II	Standard/DP	–	3363 1217 95
Label kit	Standard	–	3363 1211 82
Noise protection kit	Standard/DP	–	3363 1211 84



MB 1000

	Type	Comments	Part number
DustProtector kit	DP	–	3363 0943 84
Midlife refurbishment kit	Standard	Refurbishment kit steel from DEQ 141001	3363 1175 64
	DP	Refurbishment kit dust steel from DEQ 141001	3363 1175 66
First refurbishment kit	Standard/DP	Lower steel bush	3363 1236 47
	Standard/DP	Lower bronze bush	3363 1236 48
Lower breaker part kit	Standard	Lower steel bush	3363 0943 67
	DP	Lower steel bush	3363 0943 68
Plastic parts kit	Standard/DP	–	3363 1211 77
Seal kit	Standard/DP	–	3363 0894 17
Tensioning bolt kit	Standard/DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 0943 48
Connecting kit for automatic lubrication system ContiLube® II	Standard/DP	–	3363 1217 96
Label kit	Standard	–	3363 1211 78
Noise protection kit	Standard/DP	–	3363 1211 80

MB Series

MB 1200	Type	Comments	Part number
DustProtector kit	DP	–	3363 0943 85
Midlife refurbishment kit	Standard	Refurbishment kit steel	3363 1175 67
	DP	Refurbishment kit dust steel	3363 1175 69
First refurbishment kit	Standard/DP	Lower steel bush	3363 1236 49
	Standard/DP	Lower bronze bush	3363 1236 50
Lower breaker part kit	Standard	Lower steel bush	3363 0943 69
	DP	Lower steel bush	3363 0943 70
Plastic parts kit	Standard/DP	–	3363 1211 63
Seal kit	Standard/DP	–	3363 1161 88
Tensioning bolt kit	Standard/DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 0943 49
Connecting kit for automatic lubrication system ContiLube® II	Standard/DP	–	3363 1217 96
Label kit	Standard	–	3363 1211 64
Noise protection kit	Standard/DP	–	3363 1211 66



MB 1500

	Type	Comments	Part number
DustProtector kit	DP	–	3363 0983 82
Midlife refurbishment kit	Standard	Refurbishment kit steel from DEQ 130431	3363 1175 72
	DP	Refurbishment kit dust steel from DEQ 140073	3363 1175 74
First refurbishment kit	Standard/DP	Lower steel bush	3363 1236 51
	Standard/DP	Lower bronze bush	3363 1236 52
Lower breaker part kit	Standard	Lower steel bush	3363 0983 83
	DP	Lower steel bush	3363 0983 85
Plastic parts kit	Standard/DP	–	3363 1211 67
Seal kit	Standard/DP	–	3363 0987 29
Tensioning bolt kit	Standard/DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 0983 81
Connecting kit for automatic lubrication system ContiLube® II	Standard/DP	–	3363 1182 13
Label kit	Standard/DP	–	3363 1211 68
Noise protection kit	Standard/DP	–	3363 1211 70

MB Series

MB 1650	Type	Comments	Part number
DustProtector kit	DP	–	3363 1204 73
Midlife refurbishment kit	Standard	Refurbishment kit steel from DEQ 180501	3363 1235 25
	DP	Refurbishment kit dust steel from DEQ 180501	3363 1235 26
First refurbishment kit	Standard/DP	Lower steel bush	3363 1236 53
	Standard/DP	Lower bronze bush	3363 1236 54
Lower breaker part kit	Standard/DP	Lower steel bush	3363 1210 80
	DP	Lower steel bush	3363 1204 76
Plastic parts kit	Standard/DP	–	3363 1204 72
Seal kit	Standard/DP	–	3363 1225 74
Tensioning bolt kit	Standard/DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 1204 74
Connecting kit for automatic lubrication system ContiLube® II	Standard/DP	–	3363 1209 61
Label kit	Standard/DP	–	3363 1204 77
Noise protection kit	Standard/DP	–	3363 1204 75



Connecting kit for automatic lubrication system ContiLube® II HB Series

HB Series

HB 2000

	Type	Comments	Part number
DustProtector kit	DP	–	3363 1069 31
Midlife refurbishment kit	Standard	Refurbishment kit steel from DEQ 140424	3363 1175 81
	DP	Refurbishment kit dust steel from DEQ 140404	3363 1175 85
	Standard	Refurbishment kit bronze from DEQ 140424	3363 1175 83
	DP	Refurbishment kit dust bronze from DEQ 140404	3363 1175 87
First refurbishment kit	Standard/DP	Lower steel bush	3363 1236 55
	Standard/DP	Lower bronze bush	3363 1236 56
Lower breaker part kit	Standard/DP	Lower steel bush	3363 1069 34
	DP	Lower steel bush	3363 1069 35
	Standard/DP	Lower bronze bush	3363 1069 32
	DP	Lower bronze bush	3363 1069 33
Plastic parts kit	Standard/DP	–	3363 1161 89
Seal kit	Standard/DP	–	3363 1212 28
Seal kit for swivel joint for automatic lubrication system	Standard/DP	–	3363 0917 32
Tensioning bolt kit	Standard/DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 1069 30
Connecting kit for automatic lubrication system ContiLube® II	Standard/DP	–	3363 1180 67
Label kit	Standard/DP	–	3363 1213 73
Noise protection kit	Standard/DP	–	3363 1159 40
Fastening screw kit	Standard/DP	–	3363 0980 88
Accumulator repair kit	Standard/DP	–	3363 0898 49

HB Series

HB 2500		Type	Comments	Part number
DustProtector kit		DP	–	3363 0980 86
Midlife refurbishment kit		Standard	Refurbishment kit steel from DEQ 140409	3363 1175 93
		DP	Refurbishment kit dust steel from DEQ 140439	3363 1175 97
		Standard	Refurbishment kit bronze from DEQ 140409	3363 1175 95
		DP	Refurbishment kit dust bronze from DEQ 140439	3363 1175 99
First refurbishment kit		Standard/DP	Lower steel bush	3363 1236 57
		Standard/DP	Lower bronze bush	3363 1236 58
Lower breaker part kit		Standard/DP	Lower steel bush	3363 1034 04
		DP	Lower steel bush	3363 1034 05
		Standard/DP	Lower bronze bush	3363 0943 95
		DP	Lower bronze bush	3363 0943 96
Plastic parts kit		Standard/DP	–	3363 1159 41
Seal kit		Standard/DP	–	3363 1224 70
Seal kit for swivel joint for automatic lubrication system		Standard/DP	–	3363 0917 32
Tensioning bolt kit		Standard/DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 0980 85
Connecting kit for automatic lubrication system ContiLube® II		Standard/DP	–	3363 1182 10
Label kit		Standard/DP	–	3363 1213 74
Noise protection kit		Standard/DP	–	3363 1159 40
Fastening screw kit		Standard/DP	–	3363 0980 88
Accumulator repair kit		Standard/DP	–	3363 0898 49

HB 3100

	Type	Comments	Part number
DustProtector kit	DP	–	3363 0943 88
Midlife refurbishment kit	Standard	Refurbishment kit steel from DEQ 140782	3363 1176 05
	DP	Refurbishment kit dust steel from DEQ 140393	3363 1176 09
	Standard	Refurbishment kit bronze from DEQ 140782	3363 1176 07
	DP	Refurbishment kit dust bronze from DEQ 140393	3363 1176 11
	Standard/DP	Lower steel bush	3363 1236 59
First refurbishment kit	Standard/DP	Lower bronze bush	3363 1236 60
Lower breaker part kit	Standard/DP	Lower steel bush	3363 1034 06
	DP	Lower steel bush	3363 1034 07
	Standard/DP	Lower bronze bush	3363 0943 75
	DP	Lower bronze bush	3363 0943 76
Plastic parts kit	Standard/DP	–	3363 1167 97
Seal kit	Standard/DP	–	3363 1228 10
Seal kit for swivel joint for automatic lubrication system	Standard/DP	–	3363 0917 32
Tensioning bolt kit	Standard/DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 1064 26
Connecting kit for automatic lubrication system ContiLube® II	Standard/DP	–	3363 1180 67
Label kit	Standard/DP	–	3363 1213 75
Noise protection kit	Standard/DP	–	3363 1167 96
Fastening screw kit	Standard/DP	–	3363 1034 87
Accumulator repair kit	Standard/DP	–	3363 0898 50

HB Series

HB 3600

	Type	Comments	Part number
DustProtector kit	DP	–	3363 1033 55
Midlife refurbishment kit	Standard	Refurbishment kit steel from DEQ 140533	3363 1176 13
	DP	Refurbishment kit dust steel from DEQ 141040	3363 1176 17
	Standard	Refurbishment kit bronze from DEQ 140533	3363 1176 15
	DP	Refurbishment kit dust bronze from DEQ 141040	3363 1176 19
First refurbishment kit	Standard/DP	Lower steel bush	3363 1236 61
	Standard/DP	Lower bronze bush	3363 1236 62
Lower breaker part kit	Standard/DP	Lower steel bush	3363 1034 27
	DP	Lower steel bush	3363 1034 28
	Standard/DP	Lower bronze bush	3363 1033 56
	DP	Lower bronze bush	3363 1033 57
Plastic parts kit	Standard/DP	–	3363 1168 09
Seal kit	Standard/DP	–	3363 1228 11
Seal kit for swivel joint for automatic lubrication system	Standard/DP	–	3363 0917 32
Tensioning bolt kit	Standard/DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 1033 54
Connecting kit for automatic lubrication system ContiLube® II	Standard/DP	–	3363 1182 10
Label kit	Standard/DP	–	3363 1213 76
Noise protection kit	Standard/DP	–	3363 1168 08
Fastening screw kit	Standard/DP	–	3363 1034 87
Accumulator repair kit	Standard/DP	–	3363 0898 50

HB 4100

	Type	Comments	Part number
DustProtector kit	DP	–	3363 1038 60
Midlife refurbishment kit	Standard	Refurbishment kit steel from DEQ 140484	3363 1176 21
	DP	Refurbishment kit dust steel from DEQ 140882	3363 1176 25
	Standard	Refurbishment kit bronze from DEQ 140484	3363 1176 23
	DP	Refurbishment kit dust bronze from DEQ 140882	3363 1176 27
	Standard/DP	Lower steel bush	3363 1236 63
First refurbishment kit	Standard/DP	Lower bronze bush	3363 1236 64
Lower breaker part kit	Standard/DP	Lower steel bush	3363 1038 63
	DP	Lower steel bush	3363 1038 64
	Standard/DP	Lower bronze bush	3363 1038 61
	DP	Lower bronze bush	3363 1038 62
Plastic parts kit	Standard/DP	–	3363 1168 18
Seal kit	Standard/DP	–	3363 1230 02
Seal kit for swivel joint for automatic lubrication system	Standard/DP	–	3363 0917 32
Tensioning bolt kit	Standard/DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 1038 59
Connecting kit for automatic lubrication system ContiLube® II	Standard/DP	–	3363 1182 09
Label kit	Standard/DP	–	3363 1213 78
Noise protection kit	Standard/DP	–	3363 1168 08
Fastening screw kit	Standard/DP	–	3363 1034 87
Accumulator repair kit	Standard/DP	–	3363 0898 50

HB Series

HB 4700		Type	Comments	Part number
DustProtector kit		DP	–	3363 1038 60
Midlife refurbishment kit		Standard	Refurbishment kit steel from DEQ 140632	3363 1176 33
		DP	Refurbishment kit dust steel from DEQ 140632	3363 1176 37
		Standard	Refurbishment kit bronze from DEQ 140632	3363 1176 35
		DP	Refurbishment kit dust bronze from DEQ 140632	3363 1176 39
First refurbishment kit		Standard/DP	Lower steel bush	3363 1236 65
		Standard/DP	Lower bronze bush	3363 1236 66
Lower breaker part kit		Standard/DP	Lower steel bush	3363 1038 63
		DP	Lower steel bush	3363 1038 64
		Standard/DP	Lower bronze bush	3363 1038 61
		DP	Lower bronze bush	3363 1038 62
Plastic parts kit		Standard/DP	–	3363 1168 18
Seal kit		Standard/DP	–	3363 1230 02
Seal kit for swivel joint for automatic lubrication system		Standard/DP	–	3363 0917 32
Tensioning bolt kit		Standard/DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 1038 59
Connecting kit for automatic lubrication system ContiLube® II		Standard/DP	–	3363 1182 09
Label kit		Standard/DP	–	3363 1213 78
Noise protection kit		Standard/DP	–	3363 1168 08
Fastening screw kit		Standard/DP	–	3363 1034 87
Accumulator repair kit		Standard/DP	–	3363 0898 50

HB 5800

	Type	Comments	Part number
DustProtector kit	DP	–	3363 0943 90
Midlife refurbishment kit	Standard	Refurbishment kit steel from 170	3363 1176 41
	DP	Refurbishment kit dust steel from 170	3363 1176 45
	Standard	Refurbishment kit bronze from 170	3363 1176 43
	DP	Refurbishment kit dust bronze from 170	3363 1176 47
	Standard/DP	Lower steel bush	3363 1236 67
First refurbishment kit	Standard/DP	Lower bronze bush	3363 1236 68
Lower breaker part kit	Standard/DP	Lower steel bush	3363 1034 10
	DP	Lower steel bush	3363 1034 11
	Standard/DP	Lower bronze bush	3363 0943 79
	DP	Lower bronze bush	3363 0943 80
	Standard/DP	–	3363 0878 07
Plastic parts kit	Standard/DP	–	3363 1212 24
Seal kit	Standard/DP	–	3363 0917 32
Seal kit for swivel joint for automatic lubrication system	Standard/DP	–	3363 0943 54
Tensioning bolt kit	Standard/DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 1199 97
Connecting kit for automatic lubrication system ContiLube® II	Standard/DP	–	3363 1213 79
Label kit	Standard/DP	–	3363 1198 43
Noise protection kit	Standard/DP	–	3363 1034 87
Fastening screw kit	Standard/DP	–	3363 0898 50
Accumulator repair kit	Standard/DP	–	

HB Series

HB 7000

	Type	Comments	Part number
DustProtector kit	DP	–	3363 0943 91
Midlife refurbishment kit	Standard	Refurbishment kit steel from 270	3363 1176 49
	DP	Refurbishment kit dust steel from 270	3363 1176 53
	Standard	Refurbishment kit bronze from 270	3363 1176 51
	DP	Refurbishment kit dust bronze from 270	3363 1165 55
First refurbishment kit	Standard/DP	Lower steel bush	3363 1236 69
	Standard/DP	Lower bronze bush	3363 1236 70
Lower breaker part kit	Standard/DP	Lower steel bush	3363 1034 12
	DP	Lower steel bush	3363 1034 13
	Standard/DP	Lower bronze bush	3363 0943 81
	DP	Lower bronze bush	3363 0943 82
Plastic parts kit	Standard/DP	–	3363 0895 17
Seal kit	Standard/DP	–	3363 1212 25
Seal kit for swivel joint for automatic lubrication system	Standard/DP	–	3363 0917 32
Tensioning bolt kit	Standard/DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 0943 55
Connecting kit for automatic lubrication system ContiLube® II	Standard/DP	–	3363 1193 50
Label kit	Standard/DP	–	3363 1213 80
Noise protection kit	Standard/DP	–	3363 1193 27
Fastening screw kit	Standard/DP	–	3363 1034 87
Accumulator repair kit	Standard/DP	–	3363 0898 50

HB 10000

	Type	Comments	Part number
DustProtector kit	DP	–	3363 0983 30
Midlife refurbishment kit	DP	Refurbishment kit dust steel from DEQ 121277	3363 1176 57
	DP	Refurbishment kit dust bronze from DEQ 121277	3363 1176 59
First refurbishment kit	DP	Lower steel bush	3363 1236 71
	DP	Lower bronze bush	3363 1236 72
Lower breaker part kit	DP	Lower steel bush	3363 0983 32
	DP	Lower bronze bush	3363 1034 15
Plastic parts kit	DP	–	3363 0948 23
Seal kit	DP	–	3363 1212 26
Seal kit for swivel joint for automatic lubrication system	DP	–	3363 0917 32
Tensioning bolt kit	DP	2 tensioning bolts complete, threaded inserts and anti-seize	3363 0983 29
Connecting kit for automatic lubrication system ContiLube® II	DP	–	3363 1193 51
Label kit	DP	–	3363 1213 81
Noise protection kit	DP	–	3363 1137 96
Fastening screw kit	DP	–	3363 0983 38
Accumulator repair kit	DP	–	3363 0898 50



Midlife refurbishment kit HB Series

EC Series

EC	EC 40 T	EC 50 T	EC 60 T	EC 70 T
Seal kit	3361 1100 11	3361 1200 11	3382 0700 08	3382 0700 09
Label kit	3382 0700 13	3315 3871 00	3382 0700 15	3382 0700 10
		EC 80 T	EC 80 THD	EC 90 T
Seal kit		3382 0700 11	3382 0700 11	3363 1173 00
Label kit		3382 0700 12	3382 0700 12	3363 1214 66
	Type	EC 100 T	EC 120 T	EC 135 T
Seal kit	Standard/CL	3363 1224 60	3363 1172 66	3363 1100 85
Seal kit for swivel joint for automatic lubrication system	CL	3363 0917 32	3363 0917 32	3363 0917 32
Label kit	Standard/CL	3363 1214 67	3363 1214 68	3363 1214 69
	Type	EC 140 T	EC 150 T	
Seal kit	Standard/CL	3363 1129 32	3363 1128 42	
Seal kit for swivel joint for automatic lubrication system	CL	3363 0917 32	3363 0917 32	
Label kit	Standard/CL	3363 1214 70	3363 1214 71	
Fastening screw kit (for Accumulator)	Standard/CL	3363 0980 88	3363 0980 88	
Accumulator repair kit	Standard/CL	3363 0898 49	3363 0898 49	
	Type	EC 155 T	EC 180 T	
Seal kit	Standard/CL	3363 1224 72	3363 1144 15	
Seal kit for swivel joint for automatic lubrication system	CL	3363 0917 32	3363 0917 32	
Label kit	Standard/CL	3363 1214 72	3363 1221 73	
Fastening screw kit (for Accumulator)	Standard/CL	3363 0980 88	3363 1034 87	
Accumulator repair kit	Standard/CL	3363 0898 49	3363 0898 50	

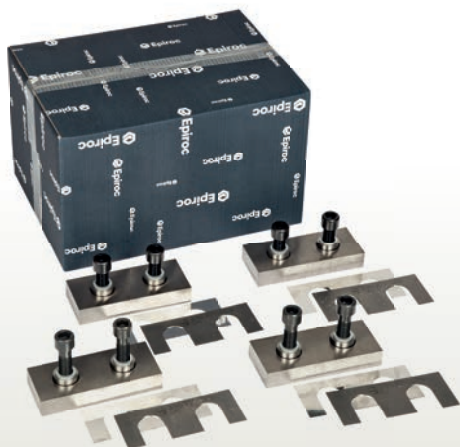
ES Series

ES	ES 60	ES 70	ES 80
Seal kit	3382 0700 08	3315 4195 00	3315 4195 50
Label kit	3382 0700 07	3315 4196 00	3315 4195 51



CC Series

CC	CC 1600	CC 2300	CC 3100
Cutter blades kit U	3363 1228 88	3363 1212 27	3363 1206 39
Cutter blades kit S	3363 1229 56	3363 1216 45	3363 1220 93
Sliding plate kit S	3363 1229 57	3363 1222 78	3363 1220 94
Tip of tooth kit U	3363 0910 58	3363 0910 58	3363 0910 58
Hose (casing kit)	3363 1228 90	3363 1209 89	3363 1206 38
Seal kit cylinder	3363 1232 92	3363 1222 74	3363 1211 19
Seal kit rotary	3363 0830 65	3363 0830 66	3363 0830 66
Seal kit speed valve	3363 0919 27	3363 0919 27	3363 0919 27
Seal kit motor (shaft)	3363 0830 74	3363 0830 74	3363 0830 74
Seal kit motor (housing)	3363 0839 45	3363 0839 45	3363 0839 45
Cutter jaw pair U complete	3363 1228 83	3363 1206 23	3363 1205 16
Cutter jaw pair S complete	3363 1229 40	3363 1216 00	3363 1213 71
Label kit	3363 1228 89	3363 1209 88	3363 1206 37
Refurbishment kit U version	3363 1237 73	3363 1237 75	3363 1237 77
Refurbishment kit S version	3363 1237 74	3363 1237 76	3363 1237 78
Refurbishment kit P version	–	–	3363 1237 86
Bearing bush kit	3363 1238 20	3363 1238 21	3363 1238 22



Cutter blades kit U CC Series

CC

	CC 3700	CC 5000	CC 7000
Cutter blades kit U	3363 0910 65	3363 1123 62	3363 1205 45
Cutter blades kit S	3363 0910 68	3363 1120 51	3363 1036 47
Cutter blades kit P	3363 1248 74	–	–
Sliding plate kit S	3363 0910 69	3363 1036 48	3363 1036 48
Tip of tooth kit U	3363 0910 66	3363 1036 19	3363 1036 19
Tip of tooth kit P	3363 1248 73	–	–
Hose (casing kit)	3363 1210 67	3363 1063 47	3363 1036 62
Seal kit cylinder	3363 1211 39	3363 1036 98	3363 1067 72
Seal kit rotary	3363 0830 66	3363 0830 66	3363 0830 66
Seal kit speed valve	3363 0910 24	3363 1063 14	3363 1063 14
Seal kit motor (shaft)	3363 0830 74	3363 0830 74	3363 0830 74
Seal kit motor (housing)	3363 0839 45	3363 0839 45	3363 0839 45
Cutter jaw pair U complete	3363 1203 10	3363 1183 01	3363 1188 62
Cutter jaw pair S complete	3363 1210 57	3363 1183 05	3363 1193 21
Label kit	3363 1210 69	3363 1183 04	3363 1188 60
Refurbishment kit U version	3363 1237 79	3363 1237 81	3363 1237 83
Refurbishment kit S version	3363 1237 80	3363 1237 82	3363 1237 84
Bearing bush kit	3363 1238 23	3363 1238 24	3363 1238 25



Tip of tooth kit U CC Series

CB | BC Series

CB	CB 350	CB 750	CB 950
Hose (casing kit)	–	–	–
Cutter blades kit	3372 1000 60	3372 1000 18	3372 1000 18
Seal kit cylinder	3376 6741 45	3376 6751 45	3376 6761 45
Seal kit motor	3376 6781 51	3376 6821 82	3376 6821 82
Seal kit rotary	–	–	–
Label kit	3372 1000 64	3372 1000 63	3372 1000 65
Refurbishment kit	3363 1237 88	3363 1237 89	3363 1237 90
Bearing bush kit	3363 1238 26	3363 1238 27	3363 1238 28
	CB 2500	CB 5500	CB 7500
Hose (casing kit)	3363 1184 92	3363 1232 34	3363 1184 92
Cutter blades kit	3363 1184 90	3363 1232 05	3363 1246 17
Seal kit cylinder	3363 1192 88	3363 1251 25	3363 1067 72
Seal kit motor	–	3363 0830 74	3363 0839 45
Seal kit rotary	3363 0830 66	3363 0830 66	3363 0830 66
Label kit	3363 1184 91	3363 1231 47	3363 1246 18
Refurbishment kit	3363 1237 91	3363 1250 44	3363 1250 45
Bearing bush kit	3363 1238 29	3363 1250 41	3363 1250 42

BC	BC 2100	BC 2500	BC 3700	BC 5300
Seal kit hydraulic motor	3363 1184 05	3363 1184 05	3363 1184 59	3363 1199 18
Fix or swing jaw	3363 1183 97	3363 1183 97	3363 1184 52	3363 1199 00
Optional swing jaw (Cross)	3363 1184 36	3363 1184 36	3363 1184 85	3363 1199 37
Label kit	3363 1199 34	3363 1184 23	3363 1184 73	3363 1194 82
Hydraulic hose kit	3363 1199 50	3363 1184 32	3363 1184 32	3363 1198 91
Main timing belt	3363 1221 57	3363 1184 00	3363 1184 55	3363 1199 13
Secondary timing belt	3363 1221 58	3363 1184 01	3363 1184 01	3363 1199 14
Refurbishment kit	3363 1237 92	3363 1237 93	3363 1237 94	3363 1237 95

BP | DP Series

BP

	BP 2050	BP 3050
Cutter blades kit	3363 1124 63	3363 1124 63
Seal kit cylinder	3363 1123 07	3363 1129 87
Seal kit rotary	3363 0830 66	3363 0830 66
Seal kit speed valve	3363 1131 68	3363 1131 68
Tooth plate complete	3363 1195 87	3363 1195 88
Label kit	3363 1124 60	3363 1124 66
Seal kit motor (shaft)	3363 0830 74	3363 0830 74
Seal kit motor (housing)	3363 0839 45	3363 0839 45
Bearing bush kit	3363 1238 30	3363 1238 31

DP

	DP 2000	DP 2800
Cutter blades kit	3363 0982 62	3363 0982 00
Seal kit cylinder	3363 0989 00	3363 0919 50
Seal kit rotary	3363 0830 66	3363 0830 66
Seal kit speed valve	3363 1131 68	3363 1131 68
Tooth plate kit housing	3363 1231 27 ^{1,2}	3363 1231 28 ^{4,5}
Tooth plate kit jaw	3363 0982 64 ^{1,3}	3363 1231 29 ^{4,6}
Label kit	3363 0982 08	3363 0980 99
Seal kit motor (shaft)	3363 0830 74	3363 0830 74
Seal kit motor (housing)	3363 0839 45	3363 0839 45
Refurbishment kit	3363 1237 96	3363 1237 97
Bearing bush kit	3363 1238 32	3363 1238 33

¹ as of SN DEQ 199002

² DEQ 139285-DEQ 199001: 3363 0982 63

³ DEQ 139285-DEQ 199001: 3363 1229 71

⁴ as of SN DEQ 189364

⁵ DEQ 139266-DEQ 189363: 3363 0982 01

⁶ DEQ 139266-DEQ 189363: 3363 0982 02

HC | HM Series

HC	HC 150	HC 350	HC 450
Seal kit hydraulic motor	3376 6950 36	3376 6900 36	3376 6910 36
Rubber isolator kit	3376 6950 32	3376 6900 32	3376 6910 32
Seal kit rotary	–	3376 1009 97	3376 1009 97
Label kit	3376 6952 31	3376 6962 31	3376 6972 31

	HC 850	HC 1050
Seal kit hydraulic motor	3376 6920 36	3376 6920 36
Rubber isolator kit	3376 6920 32	3376 6930 32
Seal kit rotary	3376 1009 97	3376 1009 98
Label kit	3376 6982 31	3376 6992 31

HM	HM 1500	HM 2000
Seal kit hydraulic motor	3382 0602 60	3382 0602 60
Rubber isolator kit	3382 0602 62	3382 0602 62
Label kit	3363 1157 21	3363 1157 23



MG Series

MG	MG 100	MG 200	MG 300	MG 400
Blade kit	3372 1000 05	3372 1000 07	3372 1000 08	3372 1000 08
Seal kit hydraulic motor	3376 6771 46	3376 6781 51	3376 6781 51	3376 6801 59
Seal kit cylinder	3376 6771 45	3376 6781 50	3376 6791 55	3376 6071 58
Seal kit rotary	3376 6771 81	3376 6781 52	3376 6781 52	3376 6781 52
Label kit	3363 1062 48	3363 1062 49	3363 1062 50	3363 1062 51
Tooth blade kit	–	–	–	3376 6801 05
Side closing plates kit	–	–	–	3376 6801 06
Refurbishment kit	3363 1237 98	3363 1237 99	3363 1238 00	3363 1238 01
Pin kit	3363 1238 09	3363 1238 10	3363 1238 11	3363 1238 12
Bearing bush kit	3363 1238 34	3363 1238 35	3363 1238 36	3363 1238 37
	MG 500		MG 800	
	until SN 206005	as of SN 206006	until SN 206169	as of SN 206170
Blade kit	3372 1000 10	3363 1242 91	3372 1000 06	3363 1234 56
Seal kit hydraulic motor	3376 6801 59	3363 1243 74 ¹	3376 6821 82	3363 1243 74 ¹
Seal kit cylinder	3376 6801 58	3376 6801 58	3376 6821 63	3376 6821 63
Seal kit rotary	3376 6781 52	3363 1222 19 ¹	3376 6821 65	3376 6821 65
Label kit	3363 0982 73	3363 1242 94	3363 0982 74	3363 0982 74
Tooth blade kit	3376 6811 05	3376 6811 06	3376 6821 05	3376 6831 05
Side closing plates kit	3376 6811 06	–	3376 6821 06	3376 6831 06
Refurbishment kit	3363 1238 02	–	3363 1238 03	–
Pin kit	3363 1238 13	–	3363 1238 14	–
Bearing bush kit	3363 1238 38	–	3363 1238 39	–
Seal kit life ring	–	3376 6811 08 ¹	–	3376 6831 08 ¹

¹ Only available for R version

MG Series

MG	MG 1000		MG 1500	MG 1800
	until SN 196527	as of SN 196528		
Blade kit	3363 0982 75	3363 1234 56	3372 1000 11	3372 1000 12
Seal kit hydraulic motor	3376 6821 82	3363 1243 75 ¹	3376 6821 82	3376 6821 82
Seal kit cylinder	3376 6821 63	3376 6831 68	3376 6841 70	3376 6841 70
Seal kit rotary	3376 6821 65	3376 6821 65	3376 6841 71	3376 6841 71
Label kit	3363 0982 75	3363 0982 75	3363 0982 76	3363 0982 77
Tooth blade kit	3376 6831 05	3376 6831 05	3376 6831 05	–
Side closing plates kit	3376 6831 06	3376 6831 06	3376 6831 06	–
Refurbishment kit	3363 1238 04	–	3363 1238 05	3363 1238 06
Pin kit	3363 1238 15	–	3363 1238 16	3363 1238 17
Bearing bush kit	3363 1238 40	–	3363 1238 41	3363 1238 42
Seal kit life ring	–	3376 6831 08 ¹	–	–
	MG 2300		MG 2700	
	until SN 206146	as of SN 206219		
Blade kit		3372 1000 12	3363 1243 37	3372 1000 13
Seal kit hydraulic motor		3376 6821 82	3363 1243 76 ¹	3376 6821 82
Seal kit cylinder		3376 6861 75	3376 6861 75	3376 6871 77
Seal kit rotary		3376 6841 71	3363 1220 05	3376 6841 71
Label kit		3363 1125 88	3363 1243 45	3363 0982 78
Tooth blade kit		–	–	–
Side closing plates kit		–	–	–
Refurbishment kit		3363 1238 07	–	3363 1238 08
Pin kit		3363 1238 18	–	3363 1238 19
Bearing bush kit		3363 1238 43	–	3363 1238 44
Seal kit life ring		–	3376 6861 08 ¹	–

¹ Only available for R version

SC Series

SC	SC 270	SC 600	SC 2500	SC 3600
Cutter blades kit	3363 0982 65	3363 0982 66	3363 1190 85 ^{1,2}	3363 1190 73
Seal kit cylinder	3363 0953 13	3363 0953 21	3363 1189 55	3363 1191 09
Seal kit rotary	–	3363 0952 98	3363 1189 50	3363 1191 20
Label kit	3363 0943 43	3363 0943 44	3363 1187 81	3363 1187 83
Seal kit motor	–	3363 0952 98	3363 1189 38	3363 1190 84
Seal kit pilot valve	–	–	3363 1189 58	3363 1190 99
Seal kit counter valve	–	–	3363 1189 60	3363 1186 97
Bearing bush kit	3363 1238 45	3363 1238 46	3363 1238 47	3363 1238 48
		SC 4500	SC 6200	SC 8300
Cutter blades kit		3363 1192 00	3363 1187 30	3363 1194 42
Seal kit cylinder		3363 1192 29	3363 1187 13	3363 1187 13
Seal kit rotary		3363 1187 12	3363 1187 12	3363 1194 64
Label kit		3363 1187 85	3363 1187 87	3363 1187 89
Seal kit motor		3363 1186 80	3363 1186 80	3363 1186 80
Seal kit manifold		3363 1186 78	3363 1186 77	3363 1186 77
Seal kit pilot valve		3363 1190 99	3363 1186 77	3363 1186 77
Seal kit counter valve		3363 1186 97	3363 1186 97	3363 1186 97
Bearing bush kit		3363 1238 49	3363 1238 50	3363 1238 51

¹ as of SN DEQ 179204

² DEQ 169165–DEQ 179203: 3363 1189 77



Connection hoses

Strong connection for your attachment



SB Series

Standard connection hoses

Type	Total length	Cap nut carrier side	Part number ¹
SB 52	1,500mm	15 L (M 22×15)	3363 1154 20
	1,750mm	15 L (M 22×15)	3363 4910 01
	2,100mm	15 L (M 22×15)	3363 1154 21
SB 102	1,500mm	18 L (M 26×15)	3363 4910 02
SB 152	1,750mm	18 L (M 26×15)	3363 1154 23
SB 202	2,000mm	18 L (M 26×15)	3363 1154 24
SB 302	2,400mm	18 L (M 26×15)	3363 1154 25
SB 452			

Heavy duty connection hoses with steel spring protection

Type	Total length	Cap nut carrier side	Part number ¹
SB 52	1,000mm	15 L (M 22×15)	3363 1169 17
	1,500mm	15 L (M 22×15)	3363 1154 22
	1,750mm	15 L (M 22×15)	3361 3535 51
	2,100mm	15 L (M 22×15)	3363 0859 46
SB 102	1,500mm	18 L (M 26×15)	3360 9957 17
SB 152	1,750mm	18 L (M 26×15)	3363 1154 26
SB 202	2,000mm	18 L (M 26×15)	3362 2351 59
SB 302	2,400mm	18 L (M 26×15)	3363 0833 13
SB 452			
SB 552	2,300mm	25 S (M 36×2)	3360 3322 94
SB 702	2,800mm	25 S (M 36×2)	3363 0859 47
SB 1102			

¹ P- and T-Line

MB | HB Series

Connection hoses

Type	Total length	Cap nut carrier side	Part number	
			P-Line	T-Line
MB 750	2,300mm	30 S (M 42×2)	3360 9923 40	
MB 1000				
MB 1200	2,600mm	30 S (M 42×2)	3363 1157 97	
MB 1500				
MB 1650	2,800mm	30 S (M 42×2)	3361 8538 59	
MB 1700²	2,300mm	1½" JIC	3363 0870 15	
	2,800mm	1½" JIC	3363 0870 16	
HB 2000	2,300mm	1½" JIC	3363 0311 90	
HB 2500	2,800mm	1½" JIC	3363 0311 91	
HB 3100	2,800mm	1½" JIC	3361 8538 60	
HB 3600				
HB 4100	3,500mm	1½" JIC	3361 8538 61	
HB 4700				
	2,800mm	1½" JIC	3361 8538 60	–
HB 5800	3,500mm	1½" JIC	3361 8538 61	–
HB 7000	2,800mm	1½" JIC	–	3363 0835 63
HB 10000	3,500mm	1½" JIC	–	3363 0835 62

² out of production



Standard connection hoses

EC Series

Standard connection hoses

Type	Total length	Cap nut carrier side	Part number ¹
EC 40	1,500mm	15 L (M 22×15)	3363 1154 20
	1,750mm	15 L (M 22×15)	3363 4910 01
	2,100mm	15 L (M 22×15)	3363 1154 21
EC 50 EC 60 EC 70 EC 80	1,500mm	18 L (M 26×15)	3363 4910 02
	1,750mm	18 L (M 26×15)	3363 1154 23
	2,000mm	18 L (M 26×15)	3363 1154 24
	2,400mm	18 L (M 26×15)	3363 1154 25

Heavy duty connection hoses with steel spring protection

Type	Total length	Cap nut carrier side	Part number ¹
EC 40	1,000mm	15 L (M 22×15)	3363 1169 17
	1,500mm	15 L (M 22×15)	3363 1154 22
	1,750mm	15 L (M 22×15)	3361 3535 51
	2,100mm	15 L (M 22×15)	3363 0859 46
EC 50 EC 60 EC 70 EC 80	1,500mm	18 L (M 26×15)	3360 9957 17
	1,750mm	18 L (M 26×15)	3363 1154 26
	2,000mm	18 L (M 26×15)	3362 2351 59
	2,400mm	18 L (M 26×15)	3363 0833 13
EC 90 EC 100	2,300mm	25 S (M 36×2)	3360 3322 94
	2,800mm	25 S (M 36×2)	3363 0859 47
EC 120 EC 135	2,300mm	30 S (M 42×2)	3360 9923 40
	2,600mm	30 S (M 42×2)	3363 1157 97
	2,800mm	30 S (M 42×2)	3361 8538 59
EC 140 EC 150	2,300mm	1½" JIC	3363 0870 15
	2,800mm	1½" JIC	3363 0870 16
EC 155	2,300mm	1½" JIC	3363 0311 90
	2,800mm	1½" JIC	3363 0311 91
EC 165 EC 180	2,800mm	1½" JIC	3361 8538 60
	3,500mm	1½" JIC	3361 8538 61

ES Series

Standard connection hoses

Type	Total length	Cap nut carrier side	Part number ¹
ES 60 ES 70 ES 80	1,500 mm	18 L (M 26 × 1.5) conical seal 24°	3363 4910 02
	1,750 mm	18 L (M 26 × 1.5) conical seal 24°	3363 1154 23
	2,000 mm	18 L (M 26 × 1.5) conical seal 24°	3363 1154 24
	2,400 mm	18 L (M 26 × 1.5) conical seal 24°	3363 1154 25

Heavy duty connection hoses with steel spring protection

Type	Total length	Cap nut carrier side	Part number ¹
ES 60 ES 70 ES 80	1,500 mm	18 L (M 26 × 1.5) conical seal 24°	3360 9957 17
	1,750 mm	18 L (M 26 × 1.5) conical seal 24°	3363 1154 26
	2,000 mm	18 L (M 26 × 1.5) conical seal 24°	3362 2351 59
	2,400 mm	18 L (M 26 × 1.5) conical seal 24°	3363 0833 13

¹ P- and T-Line

CC Series

Connection hoses

Type	Total length	Cap nut carrier side	Part number
CC 350 ¹	2,000 mm	12 S (M 20 × 1.5)	3363 0945 40
CC 650 ¹ CC 950 ¹	2,000 mm	20 S (M 30 × 2)	3363 1064 95
CC 1600	2,300 mm	25 S (M 36 × 2)	3363 1246 92
	2,800 mm	25 S (M 36 × 2)	3363 1246 93
CC 1700 ¹ CC 2300 CC 2500 ¹ CC 3100	2,300 mm	30 S (M 42 × 2)	3363 0946 45
	2,800 mm	30 S (M 42 × 2)	3363 0946 46
CC 3300 ¹ CC 3700 CC 5000 CC 7000	2,800 mm	1½" JIC	3363 1064 93
	3,500 mm	1½" JIC	3363 1064 94

Connection hoses for rotation

Type	Total length	Cap nut carrier side	Part number
CC 350 ¹	2,000 mm	10 L (M 16 × 1.5)	3363 0945 41
CC 650 ¹ CC 950 ¹	2,000 mm	12 S (M 20 × 1.5)	3363 0945 40
CC 1600 CC 1700 ¹ CC 2300 CC 2500 ¹ CC 3100 CC 3300 ¹ CC 3700 CC 5000 CC 7000	2,800 mm	12 S (M 20 × 1.5)	3363 0317 67
	3,500 mm	12 S (M 20 × 1.5)	3363 0343 99

¹ out of production

CB Series

Connection hoses

Type	Total length	Cap nut carrier side	Part number
CB 350	2,000 mm	12 S (M 20 × 1.5)	3363 0945 40
CB 750 CB 950	2,000 mm	20 S (M 30 × 2)	3363 1064 95
CB 2500	2,300 mm	30 S (M 42 × 2)	3363 0946 45
	2,800 mm	30 S (M 42 × 2)	3363 0946 46
CB 5500 CB 7500	2,800 mm	1½" JIC	3363 1064 93
	3,500 mm	1½" JIC	3363 1064 94

Connection hoses for rotation

Type	Total length	Cap nut carrier side	Part number
CB 350	2,000 mm	10 L (M 16 × 1.5)	3363 0945 41
CB 750 CB 950	2,000 mm	12 S (M 20 × 1.5)	3363 0945 40
CB 2500 CB 5500 CB 7500	2,800 mm	12 S (M 20 × 1.5)	3363 0317 67
	3,500 mm	12 S (M 20 × 1.5)	3363 0343 99

BS | BC Series

Connection hoses

Type	Total length	Cap nut carrier side	Part number ¹
BS 1600 BS 2200	2,300 mm	30 S (M 42×2)	3363 1180 27

¹ P- and T-Line

Connection hoses

Type	Total length	Cap nut carrier side	Part number	
			P- and T-Line	Separate Drain Hose
BC 2100 BC 2500 BC 3700	2,300 mm	30 S (M 42×2)	3363 1180 27	
	2,300 mm	16 S (M 24×1.5)		3363 1180 28
BC 5300	2,800 mm	1½" JIC	3363 1188 41	
	2,800 mm	25 S (M 36×2)		3363 1190 33

BP | DP Series

Connection hoses

Type	Total length	Cap nut carrier side	Part number
BP 2050	2,300 mm	30 S (M 42×2)	3360 9923 40
BP 3050	2,800 mm	30 S (M 42×2)	3361 8538 59

Connection hoses for rotation

Type	Total length	Cap nut carrier side	Part number
BP 2050 R BP 3050 R	2,300 mm	30 S (M 42×2)	3363 0946 45
	2,800 mm	30 S (M 42×2)	3363 0946 46
	2,800 mm	12 S (M 20×15)	3363 0317 67
	3,500 mm	12 S (M 20×15)	3363 0343 99

Connection hoses

Type	Total length	Cap nut carrier side	Part number
DP 2000	2,300 mm	30 S (M 42×2)	3363 0946 45
DP 2800	2,800 mm	30 S (M 42×2)	3363 0946 46

Connection hoses for rotation

Type	Total length	Cap nut carrier side	Part number
DP 2000	2,800 mm	12 S (M 20×15)	3363 0317 67
DP 2800	3,500 mm	12 S (M 20×15)	3363 0343 99

HC Series

Connection hoses

Type	Total length	Cap nut carrier side	Part number	
			P- and T-Line	Additional fitting set for each HC ¹
HC 150	1,750mm	15 L (M 22×15)	3361 3535 51	3363 0982 86
HC 350	2,100mm	15 L (M 22×15)	3363 0859 46	3363 0982 86
HC 450	2,300mm	25 S (M 36×2)	3360 3322 94	3363 0982 87
HC 850	2,800mm	25 S (M 36×2)	3363 0859 47	3363 0982 87
HC 1050	2,300mm	30 S (M 42×2)	3360 9923 40	3363 0982 88
	2,800mm	30 S (M 42×2)	3361 8538 59	3363 0982 88

Type	Total length	Cap nut carrier side	Part number Separate drain hose
HC 150	2,800mm	12 S (M 20×15)	3363 1196 25
HC 350			
HC 450			
HC 850			
HC 1050			

¹ Fitting sets are required to connect the P and T hoses with the HC.

Connection hoses for rotation

Type	Total length	Cap nut carrier side	Part number P- and T-Line
HC 150	1,750 mm	15 L (M 22 × 1.5)	3361 3535 51
HC 350	2,100 mm	15 L (M 22 × 1.5)	3363 0859 46
HC 450	2,300 mm	25 S (M 36 × 2)	3360 3322 94
HC 850	2,800 mm	25 S (M 36 × 2)	3363 0859 47
HC 1050	2,300 mm	30 S (M 42 × 2)	3360 9923 40
	2,800 mm	30 S (M 42 × 2)	3361 8538 59
Type	Total length	Cap nut carrier side	Part number Separate drain hose
HC 150	2,800 mm	12 S (M 20 × 1.5)	3363 1196 25
HC 350			
HC 450			
HC 850			
HC 1050			
Type	Total length	Cap nut carrier side	Part number rotation hoses
HC 150	2,800 mm	12 S (M 20 × 1.5)	3363 0317 67
HC 350			
HC 450	3,500 mm	12 S (M 20 × 1.5)	3363 0343 99
HC 850			
HC 1050			

HM Series

Connection hoses

Type	Total length	Cap nut carrier side	Part number
HM 1500 HM 2000	2,300 mm	30 S (M 42×2)	3360 9923 40
	2,600 mm	30 S (M 42×2)	3363 1157 97
	2,800 mm	30 S (M 42×2)	3361 8538 59

Connection hoses for drainage or activation

Type	Total length	Cap nut carrier side	Part number
HM 1500 HM 2000	2,800 mm	12 S (M 20×15)	3363 0317 67
	3,500 mm	12 S (M 20×15)	3363 0343 99

MG Series

Connection hoses

Type	Total length	Cap nut carrier side	Part number
MG 100	2,000 mm	10 L (M 16 × 15)	3363 0945 41
MG 200	2,000 mm	12 S (M 20 × 15)	3363 0945 40
MG 300			
MG 400			
MG 500			
MG 800	2,300 mm	25 S (M 36 × 2)	3360 3322 94
MG 1000	2,800 mm	25 S (M 36 × 2)	3363 0859 47
MG 1500			
MG 1800			
MG 2300	2,300 mm	30 S (M 42 × 2)	3360 9923 40
MG 2700	2,800 mm	30 S (M 42 × 2)	3361 8538 59
MG 3000			
MG 5000	2,300 mm	30 S (M 42 × 2)	3363 0946 45
	2,800 mm	30 S (M 42 × 2)	3363 0946 46

Connection hoses for rotation

Type	Total length	Cap nut carrier side	Part number
MG 100	2,000 mm	10 L (M 16 × 15)	3363 0945 41
MG 200			
MG 300			
MG 400			
MG 500			
MG 800	2,800 mm	12 S (M 20 × 15)	3363 0317 67
MG 1000			
MG 1500			
MG 1800			
MG 2300	3,500 mm	12 S (M 20 × 15)	3363 0343 99
MG 2700			
MG 3000			
MG 5000	3,000 mm	18 L (M 26 × 15)	3360 4793 96

SC Series

Connection hoses

Type	Total length	Cap nut carrier side	Part number
SC 2500 SC 3600 SC 4500 SC 6200	2,800 mm	1½" JIC	3363 1188 41
SC 8300	2,800 mm	1½" JIC	3363 1188 42

Connection hoses for rotation

Connection hoses

Type	Total length	Cap nut carrier side	Part number
SC 2500	2,300 mm	30 S (M 42×2)	3360 9923 40
	2,600 mm	30 S (M 42×2)	3363 1157 97
	2,800 mm	30 S (M 42×2)	3361 8538 59
SC 3600 SC 4500 SC 6200	2,800 mm	1½" JIC	3363 1188 41
SC 8300	2,800 mm	1½" JIC	3363 1188 42

Connection hoses for rotation

Type	Total length	Cap nut carrier side	Part number
SC 2500 SC 3600 SC 4500 SC 6200 SC 8300	2,800 mm	12 S (M 20×15)	3363 0317 67
	3,500 mm	12 S (M 20×15)	3363 0343 99

Connection hoses for drain line

Type	Total length	Cap nut carrier side	Part number
SC 4500 SC 6200 SC 8300	2,800 mm	12 S (M 20×15)	3363 0317 67
	3,500 mm	12 S (M 20×15)	3363 0343 99



Epiroc

SC 6200

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HB 5800 B Dust



WORKING

OVERVIEW

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SB Series MB | HB Series ER Series

HATCON Set complete

Type	as of	HATCON Set	Part number
SB 152	BES 124749	HATCON Set complete 1	3315 4425 00
SB 202	BES 124774		
SB 302	BES 124899		
SB 302 T	BES 124527		
SBU 340	BES 123715		
ER Series¹	–		
MB HB Series	–		
SB 102	BES 123531	HATCON Set complete 2	3315 4425 03
SBU 160	BES 123956	HATCON Set complete 3	3315 4425 02
SBU 220	BES 123371		
SB 452	BES 124661	HATCON Set complete 4	3315 4425 04
SB 552	BES 125892		
SB 702	BES 124968		
SB 1102	BES 127137	HATCON Set complete 5	3315 4425 05

¹ available for ER 600–ER 5500

HATCON Retrofit-KIT²

Type	HATCON Retrofit-KIT	Part number
SB 102	HATCON Retrofit-KIT SB 102 (with accu. cover)	3315 4425 14
SB 152 SB 202	HATCON Retrofit-KIT SB 152, SB 202 (with accu. cover)	3315 4425 10
SB 302	HATCON Retrofit-KIT SB 302 (with accu. cover)	3315 4425 11
SB 452 SB 552 SB 702	HATCON Retrofit-KIT SB 452, SB 552, SB 702 (with accu. cover)	3315 4425 15
SB 1102	HATCON Retrofit-KIT SB 1102	3315 4425 16
SBU 160 SBU 220	HATCON Retrofit-KIT SBU 160, SBU 220	3315 4425 13
SBU 340	HATCON Retrofit-KIT SBU 340	3315 4425 12

² Products without HATCON preparation



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